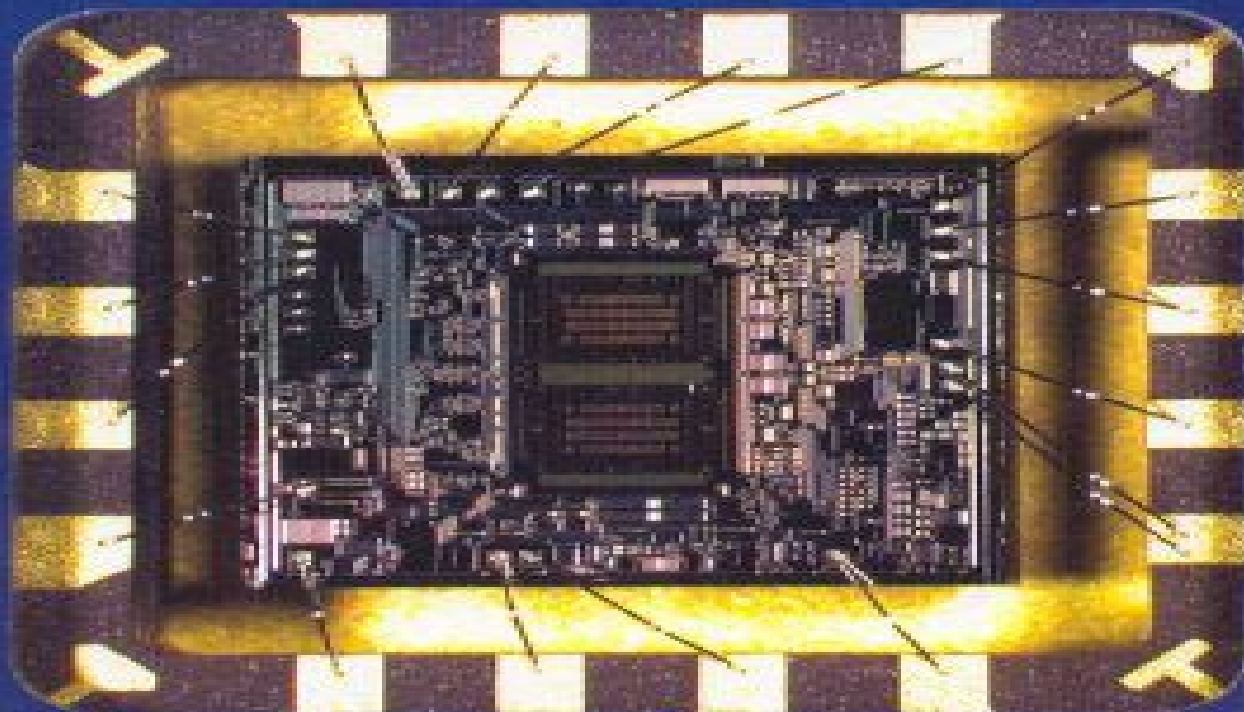


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condition for plastic deformation in rolling derived by orowan together with von kármán s equation of equilibrium although applying strictly to the rolling of ideal plastic rigid materials these equations may be

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web feb 9 2017 cold rolling mill manoj sao gulab chand sahu abhishek kumar jain d see table 1 while in case of continuous stands a dynamic load can be calculated from roll tension strength at failure calculated from high temperature strength σ motors electric motors can apply pure torque to the foundation only the dynamic load will normally range

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web e angular acceleration or deceleration of the motor in rolling s 40 60 rpm sec j moment of inertia of rotating parts referred to motor shaft g mass of rotating parts unit d diameter of gyration g acceleration due to gravity i e 9 81 m sec² s angular acceleration for electric motor of rolling mill the value varies from