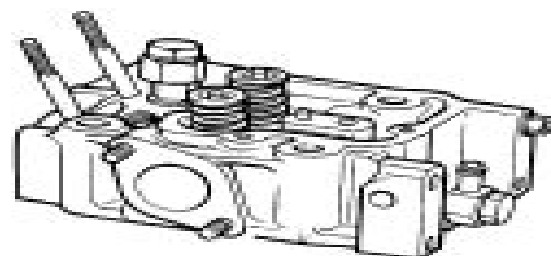


[1] CYLINDER HEAD



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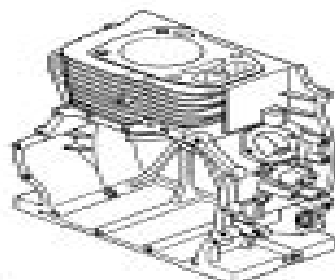
As the cylinder head is subjected to high temperature and high pressure, it is made of special cast iron.

This engine employs Kubota's exclusive TVCS (Three Vortex Combustion System) system. This system provides three swirls inside a spherical vortex chamber during the combustion stroke for effective combustion. Furthermore TVCS has been originally characterized by low noise, in comparison with direct injection type.

The combustion chamber is provided with oil passages around. This way, the injection nozzle is kept cool to prolong its service life. What's more, the explosive sound is suppressed by the oil's viscosity to keep the engine noise low.

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[2] CRANK CASE AND CYLINDER LINER



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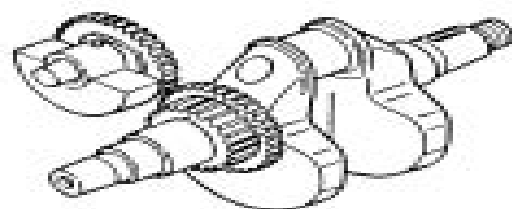
The crank case is made of aluminium die-cast.

The crank case is provided with oil galleries to lubricate the crankshaft, crank pin metal. Another oil passage is provided at the side of the cylinder liner. This passage, also, serves to keep the cylinder liner cool and to suppress the explosive sound for lower noise.

The cylinder liner made of special cast iron having excellent wear resistance, is casted into crank case.

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[3] UNAXIAL BALANCER SYSTEM



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A unaxial balancer is adopted to reduce engine vibrations. There are two major vibration sources in a single-cylinder engine. One is the inertia force which is generated when the piston and the small end of the connecting rod are reciprocating. The other is the centrifugal force (kind of inertia force) generated when the large end of the connecting rod is turning. The resultant force of these two inertial forces can be directed freely by adjusting the weight, but the force itself remains unchanged. The balancer shaft is provided in order to offset these inertial forces. This shaft has a weight that turns in the direction opposite to, but at the same speed as the crankshaft.

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Zhe Xu



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