

- Put wood blocks under each side of mower.
- Put mower lift lever in the raising position.



Picture Note: 54-inch Mower Shown

- Install rear draft arms, one on each side of tractor, to mower lift brackets with spring loaded J-pins (A).



- Put front lift rod assembly (B) in slotted brackets (C) on mower and install the front lift rod assembly to the front of the tractor frame.

- Push up on lever (D) and lock into tractor frame.



Picture Note: 54-inch Mower Shown

- Put mower drive belt (E) on engine drive sheave.
- Push drive belt tension nut (F) into bracket (G).

- Raise mower lift lever to transport position.
- Remove wood blocks from both sides of mower.
- Level mower.

Replacing Mower Drive Belts

Mower Primary Drive Belt

CAUTION: Avoid injury! Before replacing mower drive belt.
 Stop engine.
 Remove key.
 Wait for all moving parts to stop.
 Wear gloves when replacing belt.

- Park machine safely (See Parking Safety in the Safety section.)
- Put lift lever in raising (lower) position.



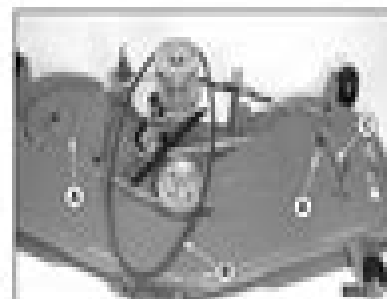
Picture Note: 54-inch Mower Shown

- Release spring tensioning lever (C) from locking bracket (D) and rotate it counterclockwise all the way.
- Remove primary drive belt from PTO clutch sheave (A) and mower top sheave (B).
- Disconnect used belt properly.
- Install new belt in sheaves (A) and (B).
- Set belt tension by rotating spring tensioning lever (C) clockwise and locking it in locking bracket (D).

Mower Secondary Drive Belt

CAUTION: Avoid injury! Before replacing mower drive belt.
 STOP engine.
 Remove key.
 Wait for all moving parts to STOP.
 Wear gloves when replacing belt.

- Park machine safely (See Parking Safety in the Safety section.)
- Remove mower.



Picture Note: 54-inch Mower Shown

- Set wide mower primary drive belt (B) and rotate tensioning lever (C) counterclockwise all the way.
- Remove two belt shields (A).



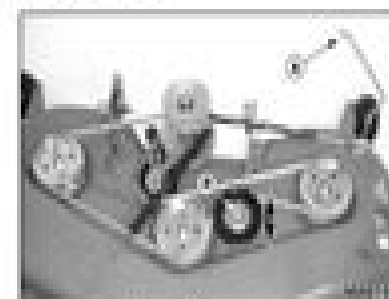
Picture Note: 48-inch Mower Shown

- Disconnect idler tensioning spring (E).
- Check belt routing before removing mower secondary drive belt (D).
- Disconnect used belt properly.
- Clean top and bottom of mower and sheaves.

- Install new secondary drive belt (D) on mower as shown.
- Connect idler tensioning spring (E).
- Install two belt shields and fasten with three cap screws each.
- Install primary drive belt (B) then install mower.

Adjusting Mower Secondary Drive Belt Tension

- Park machine safely (See Parking Safety in the Safety section.)
- Remove mower.
- Remove belt shields.



Picture Note: 48-inch Mower Shown

- Leave primary drive belt tension lever (A) in the released position.
- Loosen nut (B) on idler.
- Slide idler forward to decrease tension or back to increase belt tension and hold this position while you tighten idler nut (B).
- Install two belt shields.
- Install mower.

Checking for Bent Mower Blades

CAUTION: Avoid injury! Mower blades are sharp. Always wear gloves when handling mower blades or working near blades.

- Park machine safely (See Parking Safety in the Safety section.)

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