



SELECTIVE BOX COMPONENTS INTERFERE WITH AUXILIARY OUTLET MANIFOLD

2520, 3020, 4020, 4030, 4230, 4430, 4630 Tractors

All R54312 Auxiliary Outlet Manifolds (1, Fig. 1A) produced prior to February 1973 may have interference with the R49221 Keeper (1, Fig. 2A) when the selective lever is in float position.

Check for interference by bolting the manifold to the selective box and then rotating the selective arm

into float position. Eliminate interference with the R49221 Keeper by grinding each side of the manifold to the width of the selective box and 5/8 inch deep. See Fig. 1A for area to grind.

An alternative to grinding is to replace the R49221 Keeper with two 14H850 Jam Nuts.

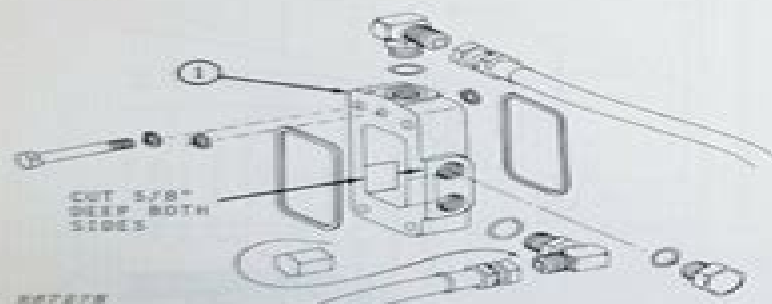


Fig. 1A-Auxiliary Outlet Coupler Kit

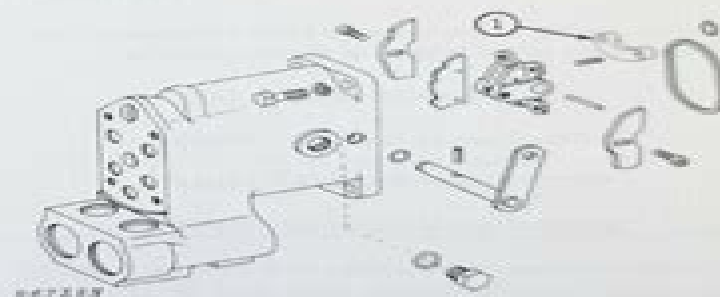


Fig. 1B-Selective Box Rocker Assembly

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