

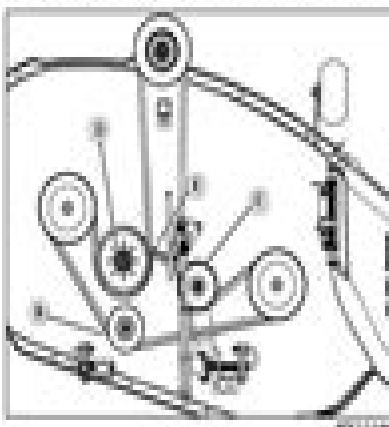
Replacing Mower Drive Belt (38-inch and 42C Decks)

NOTE: In this procedure the mower deck is removed for easier access.

1. Park machine safely. (See Parking Safety in Safety section.)
2. Allow engine and muffler to cool completely.
3. Remove mower if desired.



4. Remove three cap screws (A) or lock nuts (on 42C) and belt shields.
5. On 42C deck, remove wear plate beneath shield.



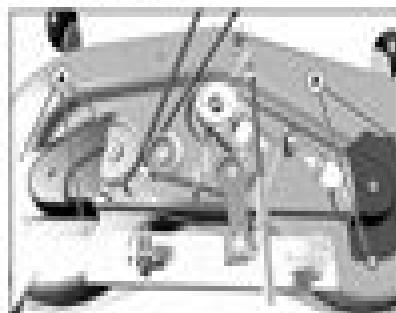
6. Loosen near idler (B) and tensioning sheave (C). On 42C deck, also loosen fixed idler (D).
7. Remove mower belt.
8. Clean top of mower.
9. Install new belt on mower as shown above.
10. Tighten near idler and tensioning sheave.
11. On 42C deck, install wear plate and tighten fixed idler.

IMPORTANT: Avoid damage! Make sure locator on belt guide (E) is aligned with hole on fixed idler (D) mounting bracket before tightening.

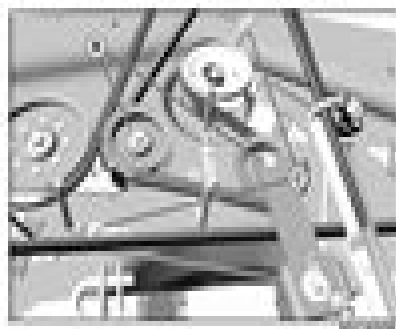
12. Install belt shield and fasten with three cap screws or lock nuts (on 42C).
13. Install mower deck and adjust mower engagement rod, if necessary.

Replacing Mower Drive Belt (48C Deck)

1. Park machine safely. (See Parking Safety in Safety section.)
2. Allow engine and muffler to cool completely.
3. Remove mower if desired.



4. Remove fange nuts (A) and left and right belt shields.



5. Loosen idlers (B) and belt guides (C).
6. Remove mower belt.
7. Clean top of mower.
8. Install new belt on mower as shown above.
9. Align belt guide locators with holes in deck and tighten belt guides (C).

10. Align notch in belt guide on fixed idler with locator on idler bracket and tighten idlers (B).
11. Install belt shields and fasten with fange nuts.
12. Install mower deck and adjust mower engagement rod, if necessary.

Replacing Mower Drive Belt (Freedom 42 Deck)

1. Park machine safely. (See Parking Safety in Safety section.)
2. Allow engine and muffler to cool completely.
3. Remove mower.

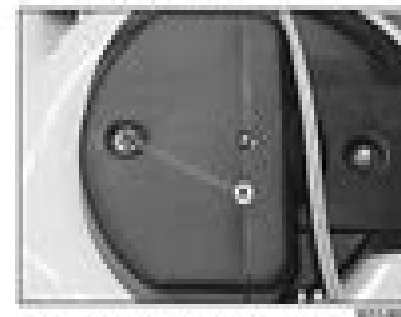


4. Remove self-lapping cap screws (A).
5. Move brake assembly (B) away from sheave (C) and drive belt.
6. Loosen idler (D) and tensioning idler (E) just enough to slip belt past the guides.
7. Remove drive belt and clean top of mower.
8. Install new belt on mower deck as shown.
9. Tighten idler (D) and tensioning idler (E).
10. Align brake assembly (B) with right spindle sheave (C) and fasten with self-lapping cap screws (A). Brake pad must seat against top of sheave.
11. Install mower and adjust mower engagement rod, if necessary.

Adjusting Mower Timing Belt Tension (Freedom42 Deck)

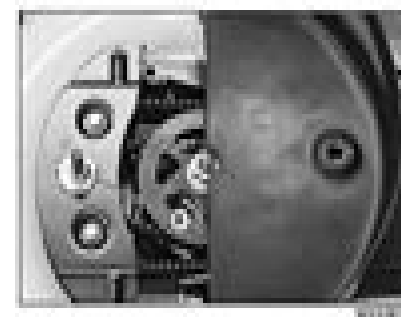
1. Park machine safely.
2. Move lift lever to mowing position and move to left side of mower.

NOTE: Mower timing belt cover can be unlatched and flipped open on the left side, exposing the tension adjustment mechanism, without having to remove the mower or the timing belt cover.



Picture Note: Mower removed for photo clarity.

3. Remove fange lock nut (A) to flip open left spindle cover.
4. Check timing belt for damage. If the belt is damaged, replace the timing belt. If not damaged, complete remaining steps to adjust belt.



5. Remove top weather fin, then loosen idler assembly center nut (B) one full turn only.

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Table of Contents John Deere Lt160 Owners Manual

1. Understanding the eBook John Deere Lt160 Owners Manual
 - The Rise of Digital Reading John Deere Lt160 Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere Lt160 Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere Lt160 Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere Lt160 Owners Manual
 - Personalized Recommendations
 - John Deere Lt160 Owners Manual User Reviews and Ratings
 - John Deere Lt160 Owners Manual and Bestseller Lists
5. Accessing John Deere Lt160 Owners Manual Free and Paid eBooks
 - John Deere Lt160 Owners Manual Public Domain eBooks
 - John Deere Lt160 Owners Manual eBook Subscription Services
 - John Deere Lt160 Owners Manual Budget-Friendly Options
6. Navigating John Deere Lt160 Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - John Deere Lt160 Owners Manual Compatibility with Devices
 - John Deere Lt160 Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere Lt160 Owners Manual
 - Highlighting and Note-Taking John Deere Lt160 Owners Manual
 - Interactive Elements John Deere Lt160 Owners Manual
8. Staying Engaged with John Deere Lt160 Owners Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers John Deere Lt160 Owners Manual
- 9. Balancing eBooks and Physical Books John Deere Lt160 Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere Lt160 Owners Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere Lt160 Owners Manual
 - Setting Reading Goals John Deere Lt160 Owners Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere Lt160 Owners Manual
 - Fact-Checking eBook Content of John Deere Lt160 Owners Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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