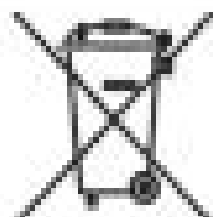


Troubleshooting Guide

Symptom	Problem Cause	Remedy
The sewing machine does not operate.	The machine is not turned on.	Turn on the machine.
The needle breaks	The needle was installed incorrectly. The needle clamp screw is loose. The fabric is pulled too much. The upper thread tension is too tight. An incorrect bobbin is used.	Install the needle correctly. Use the screwdriver to firmly tighten the screw. Lightly guide the fabric. Loosen the upper thread tension. Use only a bobbin designed specifically for this machine.
The upper thread breaks	The needle is bent or blunt. The upper thread tension is too tight.	Replace the needle. Loosen the upper thread tension.
Bobbin thread does not wind neatly on the bobbin.	Bobbin winder not fully engaged.	Completely engage bobbin winder.
The lower thread is tangled or breaks.	The bobbin thread is placed wrong.	Correctly place the bobbin.



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Wolfgang Guggemos

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