



Vented barrel and Micro-Choke of Model 55 Hunter shotgun.

Model 55-Hunter shotgun is a bolt action repeater bored full choke in 12- or 20-gauge, 12-gauge 28" barrel, 20-gauge 26" barrel. Clip magazine holds 2 shots. Chambered for 2 1/4" shells only. Available with three position choke device in 12-gauge only. It's the only shotgun offered currently with factory drilling and tapping for the Lyman 40 SM receiver peep sight. Peep sight ideal for hunters using shotgun slugs for big game and deer. Positive Sear Lock Safety. Patented Marlin double extractors for positive extraction and ejection. Barrel, receiver and all action parts made of high quality alloy and carbon steel carefully heat treated. High grade recoil pad on 12-gauge at no additional cost. One take-down screw for quick and easy disassembly. Improved recoil absorbing system. Visible indicator at rear of breech bolt tells when gun is cocked. Smartly fashioned walnut stock of finest quality with oil finish. Action taken down 35 1/4"; overall length 49". Pull 14", drop at comb about 1 1/4", drop at heel about 2 1/4". Weight about 7 1/4 lbs. in 12-gauge; 8 1/4 lbs. in 20-gauge depending on density of wood.

The muzzle end of the 12-gauge gun with adjustable choke also had vent slots on both sides of the barrel. The new Micro-Choke's operation was as follows:

Marlin's new Micro Choke is offered only with the Model 55-Hunter Shotgun in 12-gauge. New choke has 16 different settings from full choke through modified choke to improved cylinder. Eight marks on the Micro Choke sleeve allow 8 adjustments of choke between modified and full. Since two complete turns of the choke sleeve are used to move from full choke to improved cylinder, 8 more adjustments of choking are possible between modified and improved cylinder, thus giving better control of patterns for all distances, whether it's a close shot at a rabbit or a long shot at duck or geese.

Micrometer markings on adjusting sleeve give finer choke settings than other adjustable chokes permit. Ventilated slots on muzzle end of gun improves patterns and reduces recoil by permitting radial gas escape before shot leaves muzzle.

In 1961, Marlin added the 16-gauge shell to the Model 55 Hunter shotgun. It remained available until 1966. The barrel

of the 16-gauge model was 28 inches. The gun weighed approximately 7 1/4 pounds.

The Model 55 Hunter 12-gauge gun was made for use with 2 1/4-in. shells. It was not designed for 3-in. shells. The same is true for the 20-gauge gun.

In 1958, a recoil pad was added to the 12-gauge model. In 1963, the barrel slots were eliminated from the 12-gauge barrels that were fitted with an adjustable choke.

In 1965, the Hunter models were no longer listed in the catalog.

The suggested retail prices of the Model 55 Hunter shotguns were as follows:

Year	12-gauge	12-gauge w/choke	16-gauge	20-gauge
1954	\$32.80			
1955	32.80			
1956	34.80	\$38.80		
1957-1959	35.95	39.95		\$31.95
1960	35.95	39.95	\$35.95	33.95
1961	38.95	43.95	38.95	38.95
1962	39.95	41.95	39.95	39.95
1963	39.95	44.95	39.95	39.95
1964	39.95	44.95		

The production of the Model 55 Hunter bolt action shotgun was 61,973 for 12-gauge; for 12-gauge with choke, the total production was 30,855. There were 3,079 16-gauges made, and 18,286 20-gauges.

Model 55 Goose Gun (1962 to date)

In 1962, Marlin introduced another 12-gauge bolt action shotgun. This one had a barrel 36 inches long. It was choked full. The new model was identified as the Model 55 Goose Gun and, with only minor changes, is still in production.

The 1962 catalog described the Model 55 Goose Gun as follows:

Marlin "Goose Gun" - Shoots 12-gauge 3-inch Magnums and regular 2 1/4 inch shells! Extra long 36 inch full choke barrel for long-range shots at high-flying geese and ducks. Good for deer, fox, coyotes, too!

Specifications: 3 shots; approx. wt. 7 1/4 lbs.; 37-in. overall length; patented extractors; drilled, tapped for deer slug receiver sights; swivels, carrying strap; gold-plated trigger; 2 clips; recoil pad.

In 1964, a sling was added to the Goose Gun to make carrying it easier. In 1980, Marlin introduced a new buckle sling, a



Model 55 Goose Gun.

Marlin Model 55 Owners Manual

G Thomas



Marlin Model 55 Owners Manual:

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