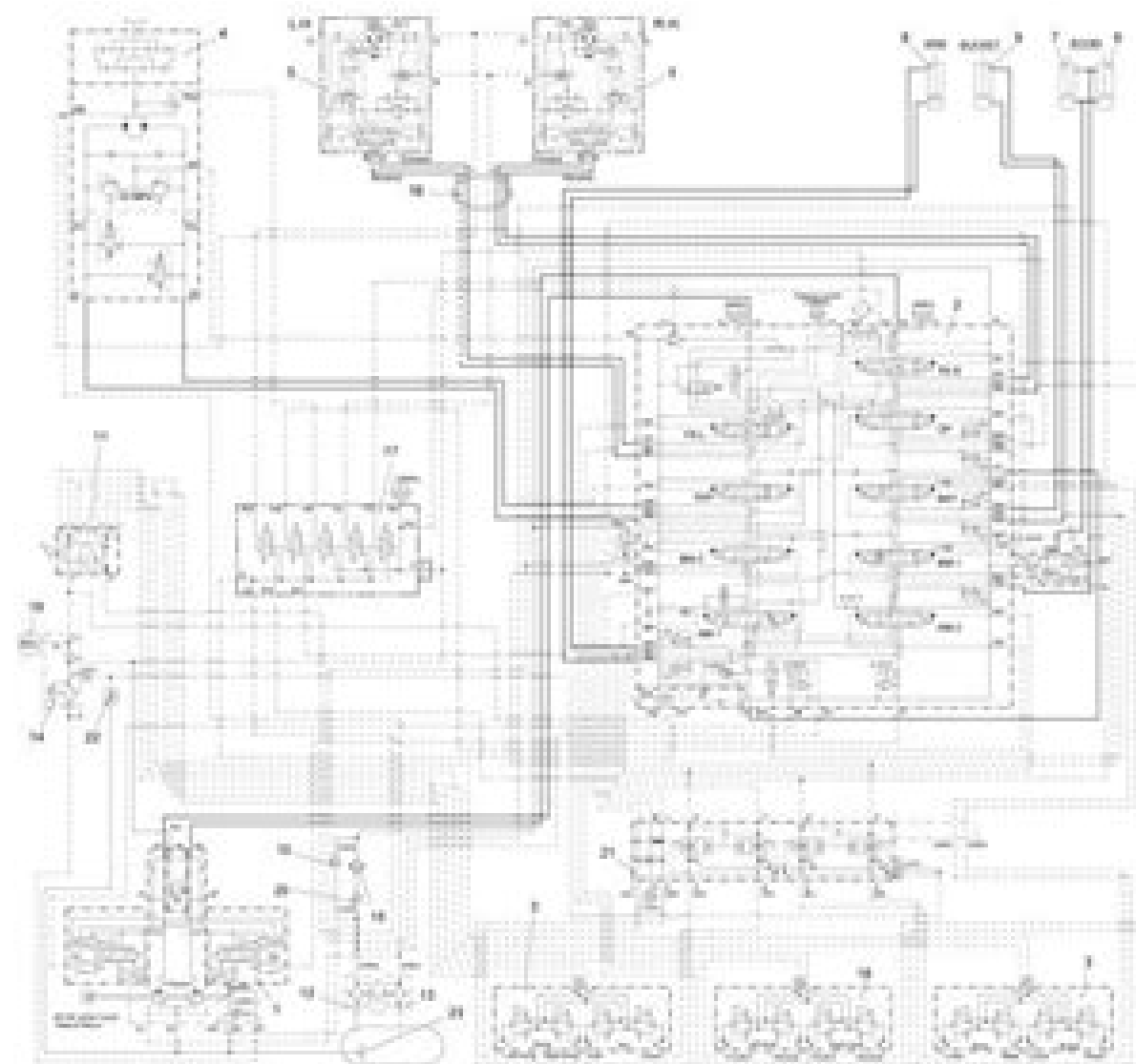


2. Hydraulic circuit diagram



Max rated valve high pressure	32.5 MPa at 250 mm
Min pressure	0.1 MPa at 250 mm
Max rated valve oil pressure	32.5 MPa at 250 mm
Min. oil flow, GPM	1.5 to 2.5 GPM at 30.5 MPa
Flow rate valve oil pressure	1.5 to 2.5 GPM at 30.5 MPa

Part No.	Part name	Qty
1	Pump	1
2	Control valve	1
3	Flow valve	2
4	Spring motor	1
5	Travelling motor	2
6	Boom cylinder (B)	1
7	Boom cylinder (A)	1
8	Arm cylinder	1
9	Bucket cylinder	1
10	Check valve	1
11	Lock valve	1
12	Return filter	1
13	Open filter	1
14	Flow filter	1
15	Oil cooler	1
16	Return seal	1
17	Isolation valve	1
18	Flow valve	1
19	Accumulator	1
20	Check valve	1
21	Shockless valve	1
22	Throttle valve	1
23	Return motor	1

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