

## INSTALLATION PROCEDURE

When the transmission assembly is ready to be installed in the motor, proceed as follows:

1. Fit a new gasket in place on the motor housing and secure the transmission case to the motor motor housing.
2. Secure the engine to the transmission case.

**NOTE:** Removing the motor will facilitate attaching the engine to the transmission case.

3. Install the PFD shaft and shaft lever.
4. Complete the assembly of the motor.

## Service Job No. 2

### DISASSEMBLY AND ASSEMBLY OF THE TRANSMISSION COVER AND GEAR SHIFT ASSEMBLY

#### DISASSEMBLY PROCEDURE



Fig. 1

**NOTE:** No new gaskets are required.

1. Remove the motor cover (Figure 1) by unhooking the two end lock screws and the spring lever.
2. Compress the spring and remove the spring lever (Figure 2).
3. Remove the shaft lever rubber grommet from the cover and remove the grommet from the motor assembly.
4. Remove the spring and shaft lever from the gear housing.
5. Clean and inspect the gear housing and to repair the gear housing for wear. Replace worn parts as necessary.



Fig. 2

## Service Job No. 3

### MAIN DRIVE GEAR AND SHAFT

#### REMOVAL PROCEDURE

1. Disconnect the shaft release bearing retaining springs and remove the bearing (Figure 3).
2. Remove the four (4) cap screws holding the main shaft bearing to the transmission case and remove the bearing, main shaft and drive gear as a unit.

#### CLEANING AND INSPECTION

1. Clean and inspect the bearings and gears for wear.
2. Inspect the main drive gear for wear and damaged teeth.
3. Inspect the splined end of the drive shaft for damage to splines. Replace damaged parts as necessary.



Fig. 3

#### SERVICING THE MAIN SHAFT ASSEMBLY

1. Remove and replace the bearing on the main shaft, the bearing ring and the oil seal by using the special tools indicated in Part Two for seal (see Part and 837, Figure 4).

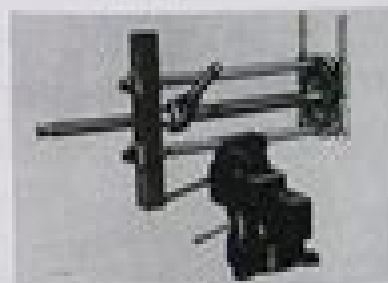


Fig. 4

#### ASSEMBLY PROCEDURE

1. Reassemble the main drive gear and shaft assembly to the transmission by reversing the removal procedure.

**NOTE:** Coat the shaft with oil and rotate when assembling to the shaft bearing to prevent damaging the oil seal.

## Service Job No. 4

### TRANSMISSION MAIN SHAFT

#### REMOVAL PROCEDURE

1. Remove the locknut on the upper shaft lock block off the screw and slide the upper shaft lock out of the transmission and remove the lock.
2. Remove the two lock pin screws from the end of the housing and lift out the shaft pin.
3. Remove the PFD shaft nut stop and slide the shaft nut upward to the rear bearing and lift shaft.

4. Remove the four (4) cap screws and remove the rear bearing assembly.

**NOTE:** Keep the shaft pin together in both these operations.

5. Disconnect the shaft release bearing retaining springs and remove the bearing.
6. Remove the four (4) cap screws from the main drive shaft housing and remove the main shaft and bearing as a unit.

# Jubilee Shop Manual

**Penton Staff**



## **Jubilee Shop Manual:**

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