

Wing Turnbuckle 300-440S

Refer to Figure 16

20. The wing turnbuckle (2) should be pre-set at 45° as shown.
21. Once machine is leveled side to side, any further adjustment in the field should be done with the hydraulic down pressure.
22. If turning gangs at an angle and the wings are going too steep, then you should not run down pressure at all. Switch hydraulic to the first position.
23. If wings are turning too high, increase hydraulic down pressure setting, for the decrease down pressure setting, see "Hydraulic Down Pressure 2000" on page 27 or "Hydraulic Down Pressure 4000" on page 23 for initial setup and operation.

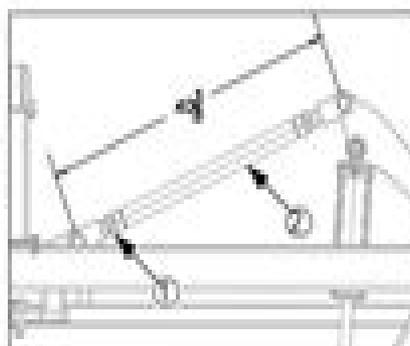


Figure 16
Wing Turnbuckle 300-440S

Gang Angle Adjustment

Refer to Figure 17

24. Check gang angle adjustment when machine is new and annually after, as wear may occur.
25. With front gang adjusting cylinders (1) in the full retracted position the gang bar (2) should be $1/4"$ from tube (3).
26. If gang bar (2) is not $1/4"$ from tube (3) loosen allen screw (4) on clevis on rod end of cylinder (there are two flat spots on rod to get wrench on to adjust) and shorten cylinder rod (5) by turning cylinder rod to bring gang bar closer and lengthen clevis to get cylinder to retract all the way.
27. Re-tighten allen screws (4) when adjustment is made.



Figure 17
Front Gang Angle Adjustment

Refer to Figure 18 and Refer to Figure 19

28. Note the two different turnbuckles used. One has a rocker between two turnbuckles and the other has just one turnbuckle between the front and rear gang bars. They both adjust the same way.
29. When the front gang adjusting cylinders (1), see "Front Gang Angle Adjustment" on page 19, have been adjusted and are in the full retracted position the rear gang bar (2) should be parallel to back frame tube.
30. If rear gang bar (2) is not parallel to back frame tube, remove pin (3) from turnbuckle (4) and shorten turnbuckle end by turning clevis to bring gang bar closer and lengthen clevis to get gang bar to retract all the way.



Figure 18
Rear Gang Angle Rocker

30. Re-install pin (3) when adjustment is made.



Figure 19
Rear Gang Angle Straight

Refer to Figure 20

31. When the front and rear gangs are adjusted and gang angle cylinders are fully retracted from the gang angle indicator will need adjustment.
32. Remove bolt (6) from either end of gauge link (10) and turn threaded end (11) until indicator (12) reads 0 degrees.
33. Re-install bolt (6) to secure gauge link.

Wing Fold Assist 3000TM

Proximity Sensor



Figure 20
Gang Angle Indicator Adjustment

Refer to Figure 21

34. Wings need to be folded up when installing the proximity sensor assembly (2) to prevent damage to sensor and brackets. Be sure wing safety lock pins are installed.
35. Remove 1 lock nut (3) from hinge pin (2) (Don't hinge from front).
36. Slide proximity mount bracket assembly (2) over hinge pin (2) if orientation shown.
37. Re-install the 1 lock nut (3) to secure.
38. Tighten lock nut (3) snug but do not torque.
39. Repeat same procedure for right side.

Proximity Sensor Adjustment

Refer to Figure 22

40. Wings need to be folded up when adjusting the proximity sensor (1) to prevent damage to sensor and bracket. Be sure and adjust proximity sensors before unfolding. Be sure wing safety lock pins are installed.

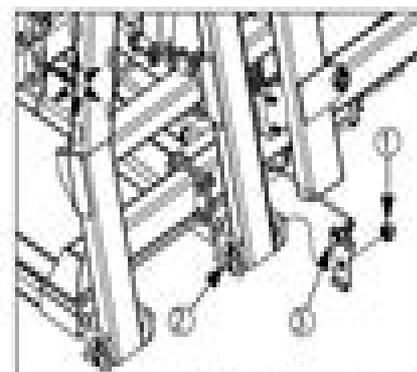


Figure 21
Proximity Sensor

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