GRAVURE TROUBLE-SHOOTING GUIDE

DEFECT	PROCESS PROBLEM	PROBABLE CAUSE	TEST	POSSIBLE REMEDIES
CHATTER	Incorrect blade setting	Blade angle too sharp Too much blade pressure		Flatten blade angle Reduce blade angle
	Blade too sharp	High pigment link sharpening blade	Solids test	Replace ink if out of spec
INK FLOW	Uneven ink flow from fountain	Dried ink on fountain Fountain set up incorrectly		Clean off the fountain Remount fountain
	Too little link flow from fountain	Fountain too far away from cylinder Ink flow valve not open enough Ink filter clogged Ink pump not operating correctly Fountain baffles are plugged or bent	Pressure gauge	Adjust fountain closer to cylinder Open valve wider / check for blockage Change ink filter Replace ink pump Clean / adjust baffles
	Too much ink flow from fountain	Fountain too close to cylinder link flow valve open too wide		Adjust fountain away from cylinder Close valve slightly
PICKING	link not dryling completely on web	Low temperature in dryer Low air flow in dryer Low steam pressure to dryer Press speed too high (small dryers only)	heat gun magnehelic	Raise dryer temperature Increase dryer air flow Notity maintenance Decrease press speed
	High link viscosity	Solvent evaporation from ink	viscosity test	Slowly add more solvent to ink
	Incorrect pressure on impression roller	Too much pressure on Impression roller Too little pressure on impression roller Impression roller is the wrong durameter Dirty impression roller Defective / uneven impression roller	measure nip flat area measure nip flat area durrometer Tester	Decrease roller pressure lincrease roller pressure Change roller durometer Clean the impression roller Change the impression roller
	Chill rollers too warm	Water supply not cold enough / not flowing	heat gun	Notity maintenance

Gravure Trouble Shooting Guide

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Gravure Trouble Shooting Guide: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous engrossing novels enthralling the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the captivating narratives that have enthralled audiences this year. The Must-Read: Colleen Hoovers "It Ends with Us" This heartfelt tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best: Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Gravure Trouble Shooting Guide: Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a guiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and thrilling novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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