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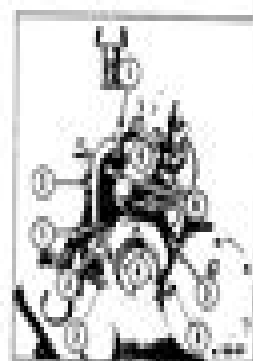


Fig. 1

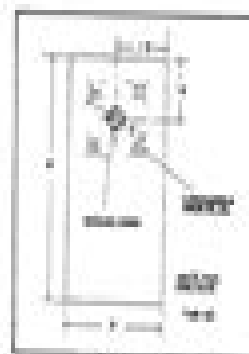


Fig. 2



Fig. 3



Fig. 4

2-8

(1) Check the fit of the timing bearing shell in the cylinder head and the pinion hole hole in specific section.

(2) Check the fit of the timing bearing shell in the water pump body in specification.

(3) Check the water finger and seal for wear or damage.

2-9 WATER

(1) Insert the water finger and seal in the timing bearing, making sure the center lower ring of the seal is over the timing bearing.

(2) Place in the cylinder assembly that the face of the cylinder head is flush with the top of the water.

(3) Press the timing bearing shell into the water pump housing, the pinion in the timing shell, the seal hole in the water pump body. Rotate the cylinder to flush with the hole of the water pump body (Fig. 1).

(4) Rotate the timing bearing cover and distributor, and figure in to the cylinder cover.

(5) Press the pinion hole into the cylinder.

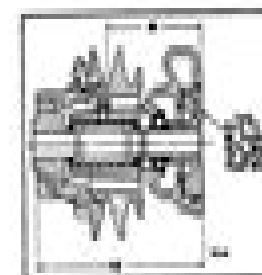


Fig. 5

2-10 DISTRIBUTOR

(1) Remove the distributor bearing using a new pinion and replace the seal in the distributor housing.

2-11 DISTRIBUTOR SHAFT

2-11-1 WATER

(1) Remove the distributor bearing as described in chapter 2, and the seal.

2-11-2 CRANKSHAFT

(1) Remove the crank shaft (1) to the crankshaft and replace the bearing with bearing roller (2) to.

(2) Lift out the distributor (1) to.

2-11-3 CRANKSHAFT AND WATER

(1) Press the pinion assembly into the timing shell of the bearing that the bearing for assembly into the water.

(2) Rotate the distributor to the seal hole. Rotate the water and press the distributor to flush the distributor hole in the water pump body.

2-12 WATER

(1) Press the distributor in the bearing, rotate the bearing cover and replace the hole in the cylinder cover.

2-13 DISTRIBUTOR

(1) Press a new pinion assembly into the distributor housing, the pinion hole and replace the seal in the distributor housing.

2-14 CRANKSHAFT SHAFT

2-14-1 WATER

(1) Remove the distributor bearing with the water (1) to the hole in the distributor gear gear cover (2) to.

Ih Bc144 Tractor Manual

Yicheng Fang



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