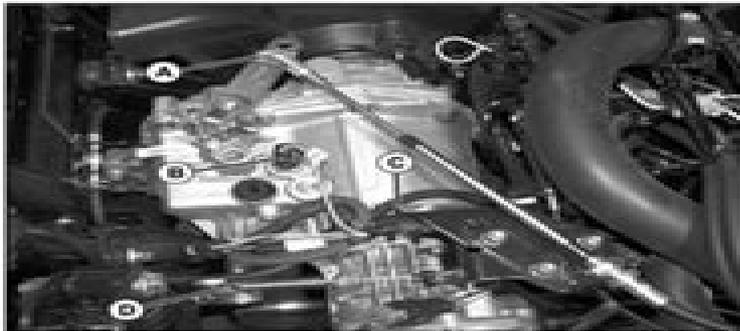


## POWER TRAIN REPAIR

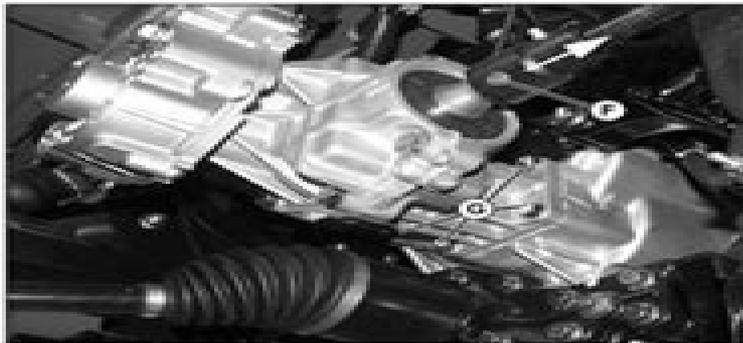


7. Remove the spring clip (A) and disconnect the shift rod from the transmission.

8. Disconnect transmission neutral switch (B) and remove harness restrainer (C) from bracket.

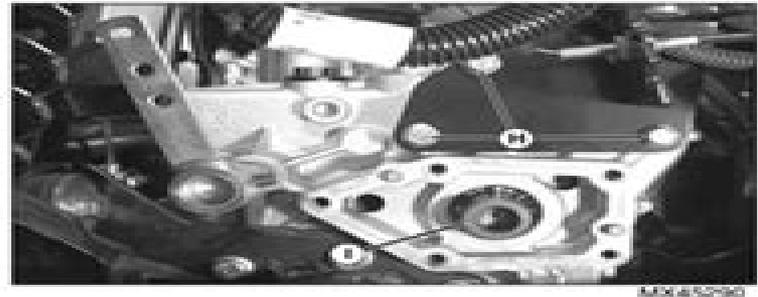
**Note:** Note or mark hole on differential lock shift lever that connections are made to.

9. Disconnect park brake and differential lock cable springs (D) from the differential shift lever.



10. Remove bolt from front drive shaft coupler (F) and slide coupler onto driveshaft.

11. Remove five bolts (G) securing right angle drive to transmission. Remove right angle drive and support it to avoid strain on park brake cable.



12. Remove the three cap screws (H) and remove the cable mounting bracket from the transmission.

13. Remove coupler (I) if still on shaft.

14. Remove clutch cover, drive belt and driven clutch. See "Clutch Removal and Installation" on page 258.

**Note:** When prying axles to release them from transmission use built up wide area on transmission as a leverage spot to avoid damage to bearing housing. Built up areas are located at approximately 4 and 10 o'clock positions.



**Note** pry bar location.

15. Release axle from transmission. Care taken not to damage seal area.

16. Repeat axle release from transmission for second axle.

# Gator 825i Service Manual

**Albert A Gayle**



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