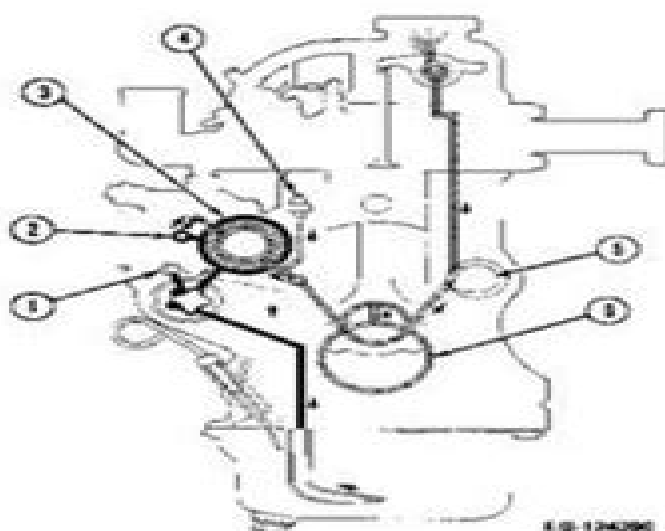


## Lubrication System



1. Pressure regulating valve
2. Filter by-pass valve
3. Oil filter
4. Oil pressure switch
5. Camshaft
6. Crankshaft

The lubrication system is a full-force type using a gerotor type gear pump fitted with a full-flow oil filter. The oil pump is mounted behind and driven by the injection pump camshaft. Oil flows from the oil pump to the filter after being exposed to the pressure regulating valve and from the filter to the main oil gallery in the block. From here it is pumped to each main bearing, rod bearing, and camshaft journal. A slot in the rear camshaft journal allows intermittent oil flow to the rocker arm area through drilled passages in the block and cylinder head. Oil reaches the hollow rocker shaft through the rear rocker shaft support bracket, after which the oil lubricates each rocker arm and returns to the oil pan through the push rod and tappet holes in the cylinder head and block.

The spin-on type oil filter is equipped with an internal filter by-pass valve which opens when the pressure difference across the filter element reaches 96 kPa (14 psi).

The oil pressure regulating valve is housed in the oil pump rear cover, and is set to open when system pressure reaches 392 kPa (57 psi).

The oil pressure switch is mounted on the oil pump body and reads pressure after the oil leaves the oil filter. The switch closes when oil pressure drops to 21 — 41 N (3 — 6 psi) which lights up a telltale on the tractor's instrument panel. During tractor operation, if oil pressure lowers to the above-mentioned level, the electronic fuel shut-off system will receive a signal from the oil pressure switch which will cause the electronic shut-off system to energize the fuel shut-off solenoid and stop the engine.

Refer to Section 6 — Electrical System, for a detailed explanation of the electronic fuel shut-off system and what role the oil pressure switch plays in the system.

# Ih 244 Tractor Repair Manual

**Wolfgang Guggemos**



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