

INSTALLATION

Engage the balancer shaft gear portion with oil pump drive gear.



Install the balancer drive gear while aligning its wide cutout in the splines with the punch mark on the crankshaft.



Install the driven gear into the balancer shaft while aligning its wide cutout in the splines with the punch mark on the balancer shaft.



Align the punch mark of the driven gear with the punch mark of the drive gear.



Install the water pump drive gear while aligning its wide cutout in the splines with the punch mark on the balancer shaft.

Insert the gear holder between the balancer drive and driven gears.

TOOL:
Gear holder, 9823 87734-000100 or 87734-001A100 (U.S.A. only)

Apply oil to the balancer shaft nut seating surface, insert and tighten the balancer shaft nut to the specified torque.

TORQUE: 44 Nm (4.1 kg-m, 32 lbf-ft)

Remove the gear holder.

Install the primary drive gear aligning its wide cutout in the driver gear with the punch mark on the crankshaft.



Temporarily install the clutch outer gear, needle bearing and clutch nut into the manifold.

Insert the gear holder between the primary drive and driven gears.

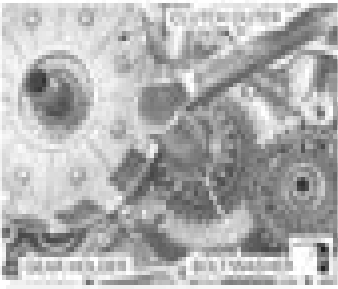
TOOL:
Gear holder, 9823 87734-000100 or 87734-001A100 (U.S.A. only)

Apply oil to the primary drive gear ball threads, install the washer and bolt, and tighten the bolt to the specified torque.

TORQUE: 100 Nm (7.5 kg-m, 74 lbf-ft)

Remove the gear holder.

Install the flywheel (page 16-10).
Install the clutch (page 17-10).
Install the right crankcase cover (page 17-10).



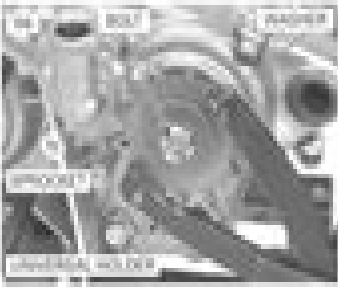
CRANKCASE SEPARATION

Refer to service information (page 12-5) for removal of necessary parts before separating the crankcase.

Loosen the drive pinion lock while rotating the sprocket with the special tool as shown.

TOOL:
Universal holder 87736-000000

(*) Remove the bolt, washer and drive pinion.



Honda Crf 250 Instructions

Ying Liu



Honda Crf 250 Instructions:

Honda CRF Performance Handbook Eric Gorr, *Honda CRF250 and CRF450 Motocross & Off-road Bikes* Ken Freund, 2007-02-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **2004 Honda Service Manual CRF250R**, 2003 **Honda CRF250R (2004), CRF250X (2004) AND CRF450R 2002-2004** Penton Staff, 2000-05-24 CRF250R 2004 2005 CRF250X 2004 2005 CRF450R 2002 2005 CRF450X 2005 **2004 Honda Service Manual CRF250R**, 2003 **CRF250R** Honda Motor (Tokyo), 2003 *The Oklahoma Bar Journal*, 1998 [Honda CR250R](#), 1980 **Honda 250 and 300 Shop Manual and Handbook** Honda Giken Kōgyō Kabushiki Kaisha, 1968 **Honda 250, 300 Shop Manual** Honda Giken Kōgyō Kabushiki Kaisha. Technical Section. Export Department, 1960 *Honda 250, 300 (motorcycle) Shop Manual*, 1972 **Honda CBR125R, CBR250R & CRF250L/M, '11-'14** Haynes Publishing, 2020-02-25 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Honda CBR125R CBR250R and CRF250L M model years 2011 through 2014 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Honda CBR125R, CBR250R, CBR300\$, CB300F & CRF250, '11 to '18** Editors of Haynes Manuals, 2020-02-25 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for the following Honda models Honda CBR125R 2011 17 CBR250R RA 2011 14 CBR300R RA UK EURO 2015 17 CBR300R RA US CAN 2015 18 CB300F FA 2015 18 CRF250L LA 2013 18 CRF250M 2014 15 It does not cover the CRF250RL Rally or the 2018 UK Europe CB125R and CB300R Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems and Wiring diagrams **Honda VT250F**, 1983 **Honda FL250**, 1980 **Shop Manual, Honda 250-350** Honda Giken Kōgyō Kabushiki Kaisha, 1970 **Shop Manual Honda 250, 350**, 1973 *Honda CM250T*, 198? **Honda**

250 Elsinore Owners Workshop Manual John Haynes, 1965-06-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index [Honda CR250/500R Owners Workshop Manual](#) Alan Ahlstrand, John Harold Haynes, 1998-05 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes

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