


# FANUC Series 0i/Model D

COORDINATE SYSTEM		UNIT		FEEDRATE		SPINDLE	
X	-2.0000	mm	mm/min	S	3000	SPINDLE SPEED	
Y	-2.0000	mm	mm/min			SPINDLE POSITION	
Z	0.1000	mm	mm/min	F	0.10	SPINDLE ROTATION	

GRAPH	COORDINATE SYSTEM	UNIT
	1. 1.0000 mm	mm
	2. 1.0000 mm	mm
	3. 1.0000 mm	mm
	4. 1.0000 mm	mm
	5. 1.0000 mm	mm
	6. 1.0000 mm	mm
	7. 1.0000 mm	mm
	8. 1.0000 mm	mm
	9. 1.0000 mm	mm
	10. 1.0000 mm	mm

FUNCTION KEYS									
COORDINATE SYSTEM	UNIT	FEEDRATE	SPINDLE	GRAPH	COORDINATE SYSTEM	UNIT	FEEDRATE	SPINDLE	GRAPH

←												→
---	--	--	--	--	--	--	--	--	--	--	--	---

       	Q	N	G	P	7	8	9	   
	X	Y	Z	Q	4	5	6	
	I	J	K	R	1	2	3	
	M	S	T	L	-	0	.	
	F	D	H	B	/			

# Ge Fanuc 32 I Model A Manual

**DJ Losen**



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