

ME 2027 – Process planning and Cost estimation

Part A (2 Marks)

1. Define method study
2. Mention the objectives of method study
3. What are the applications of method study
4. Define work measurement
5. Mention the types of process chart
6. What is outline process chart?
7. What is a two-handed process chart
8. What is travel chart?
9. What is multi-active chart
10. Differentiate template and models
11. Distinguish flow diagram and string diagram
12. Define flow diagram
13. Define string diagram
14. What is cyclegraph
15. What is chronocycle graph
16. What is therblig?
17. What is SIMO chart?
18. What is ergonomics
19. Briefly explain ergonomic display design
20. Briefly explain ergonomic design of control
21. What are the factors involved in designing working environment?
22. What are the rules concerning principles of motion economy
23. Mention the techniques in time study
24. Mention the tools used in time study
25. Define standard time
26. Mention the allowances in arriving standard time
27. What is process allowance?
28. What is contingency allowance?
29. What is fatigue allowance
30. What is personal allowance
31. What is interference allowance?
32. What is special allowance?
33. What is process planning?
34. What are the objectives of process planning?
35. Mention the activities involved in process planning
36. Mention the documents involved in process planning
37. What are the approaches to process planning?
38. What is manual process planning
39. What is CAPP?
40. What are the benefits of CAPP?
41. Define retrieval CAPP
42. Define generative CAPP
43. What are the components of generative CAPP?
44. What are the merits of retrieval CAPP?
45. What are the demerits of retrieval CAPP?
46. What are the merits of generative CAPP?
47. What are the demerits of generative CAPP?
48. What are tools for developing manufacturing logic and knowledge?
49. What is decision table?
50. What is an expert system shell?
51. Mention the parameters for material selection?
52. What is operation and route sheet?

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Table of Contents Me2027 Question Bank

1. Understanding the eBook Me2027 Question Bank
 - The Rise of Digital Reading Me2027 Question Bank
 - Advantages of eBooks Over Traditional Books
2. Identifying Me2027 Question Bank
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Me2027 Question Bank
 - User-Friendly Interface
4. Exploring eBook Recommendations from Me2027 Question Bank
 - Personalized Recommendations
 - Me2027 Question Bank User Reviews and Ratings
 - Me2027 Question Bank and Bestseller Lists

5. Accessing Me2027 Question Bank Free and Paid eBooks
 - Me2027 Question Bank Public Domain eBooks
 - Me2027 Question Bank eBook Subscription Services
 - Me2027 Question Bank Budget-Friendly Options
6. Navigating Me2027 Question Bank eBook Formats
 - ePub, PDF, MOBI, and More
 - Me2027 Question Bank Compatibility with Devices
 - Me2027 Question Bank Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Me2027 Question Bank
 - Highlighting and Note-Taking Me2027 Question Bank
 - Interactive Elements Me2027 Question Bank
8. Staying Engaged with Me2027 Question Bank
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Me2027 Question Bank
9. Balancing eBooks and Physical Books Me2027 Question Bank
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Me2027 Question Bank
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Me2027 Question Bank
 - Setting Reading Goals Me2027 Question Bank
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Me2027 Question Bank
 - Fact-Checking eBook Content of Me2027 Question Bank
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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