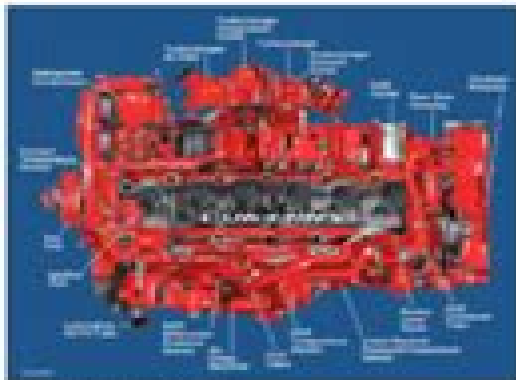


# Freightliner Cascadia 2008-2016 Workshop Manual



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100

[illegible]

**Abstract**

\_\_\_\_\_

WARNING: Improper use or maintenance of this equipment is a serious safety hazard. Improper use or maintenance of this equipment may result in personal injury or death. Safety-related items are listed below.

- [illegible]

- [illegible]

100

1. Repair or [replace](#) [control](#) [system](#) [components](#) if damaged.
2. Support remaining value of [PCB](#) [control](#) [system](#) [components](#).

100

**NOTE:** Turn OFF engine and let 5 minutes cool down before performing the test.

- [illegible]

1000

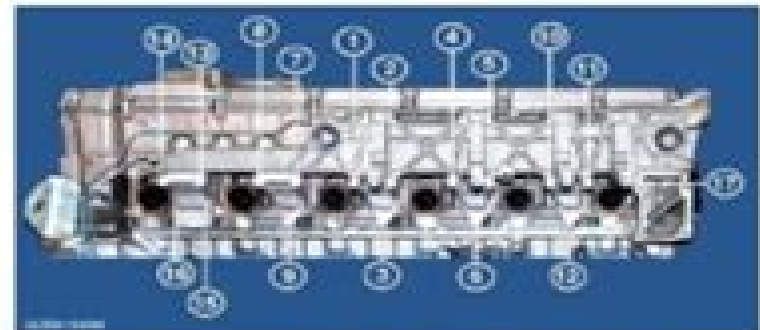


Fig. 10. FCB Center Wave Modulator Assembly With Polishing Sequences

**NOTE:** Lubricate connecting tubes with clean oil. Without lubrication tubes will not be fully installed or rubber can be cut.

1. Two FHEM water manifold assembly gaskets must be installed.
2. EGR cooler water manifold assembly must be installed on cylinder head.
3. Install connecting bolts into EGR cooler water manifold assembly. Tighten to [21 Nm \(15 ft-lb\)](#) in sequence. [See Fig. 44.](#)



# Maintenance Manual For 2015 Freightliner Cascadia

**AW Chickering**



## **Maintenance Manual For 2015 Freightliner Cascadia:**

**Ultra-low Emission Natural Gas 12-liter Engine for On-road Heavy-duty Vehicles** Ben Zwissler, Stephen Ptucha, Cummins Westport, Inc, South Coast Air Quality Management District (Calif.), 2019 *Heavy-duty Trucks Maintenance Manual* Freightliner Corporation (Portland, Or.), 1995 **Operator and Organizational Maintenance Manual**, 1977 **Operator's, organizational, direct support and general support maintenance manual (including repair parts information and supplemental [sic] maintenance instructions)**, 1981 **Organizational, Direct Support and General Support Maintenance Manual: Truck Tractor, Yard Type, 43,500 LB GVW, DED, 4x2, Army Model M878A1 (Ottawa Model 50) (NSN 2320-01-121-2102)**, Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts Information and Supplemental Operating, Maintenance, and Repair Parts Instructions for Forklift Truck, GED, SRT, 4,000 Lb. Cap, 144 Inch Lift Height, Model ACC 45 PS, MHE 239, NSN 3930-01-074-4937, 1990 Organizational Maintenance Manual, 1992 *Maintenance Manual* General Motors Corporation. GMC Truck & Coach Division, 1947 **Operator and Organizational Maintenance Manual**, 1988 **Technical Manual, Direct and General Support and Depot Maintenance Manual**, 1990 *Maintenance Manual* Yellow Truck & Coach Manufacturing Company. General Motors Truck & Coach Division, *Direct and General Support Maintenance Manual*, 1986 **Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance Instructions) for Truck, Forklift, Gasoline Engine Driven, Pneumatic Tires, 4000-lb. Capacity, 144-in. Lift Height, Clark Model C500Y45, MHE 243, NSN 3930-01-085-3767**, 1981 *Operator and Organizational Maintenance Manual*, 1990 **Operator, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions)**, 1984 **Direct Support and General Support Maintenance Manual**, 1991 **Maintenance Manual Model DLR8000**, 1959 *Direct and General Support Maintenance Manual*, 1991 *Direct Support and General Support Maintenance Manual*, 1970 **Operation and Maintenance Manual**, 194?

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