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MAGNETIC	PARTICLE	INSPECTION	REPORT

CONTRACTOR	PT. REKAYASA INDUSTRI	REPORT NO.	PTLA/MT/020
PROJECT	PROVISION OF 16" OFFSHORE SECTIONAL PIPE LINE RELOCATION AND INSTALATION	CONTRACT/ JOB NO	:
LOCATION	WORKSHOP PT. LOUIS ALAIN	TEST DATE	: 17 July 2014

SPECIFICATION:	ACCEPTANCE CRITERIA:	PROCEDURE NO:
API 1104 Rev. 2010	API 1104 Rev. 2010	NDT-OPR-004 / 2:0
	SECT. 9.4	NDT-TEC-M002 REV. 1

#### SPECIMENT DATA

MATERIAL	: API 5L X52	DRAWING NO.	: NA	
TESTING TEMPERATURE	AMBIENT	WELDING PROCESS	: N/A	
SURFACE CONDITION	: AS SMOOTH	WELD PREPARATION	: N/A.	
REQUEST FOR INSPECTIO	IN (RFI) NO.: PTLA/REKAYASA/MT-002-	MATERIAL DIMENTION	: Ø 10 " X THK = 12.7 mm	

#### MIPL DATA:

ILLUMINATION SENSITIVITY	: DAY LIGHT : BURMAH CASTROL	INSPECTION METHODS	E CONTINUOS	E WET
CURRENT	: 220 - 240 V	BATCH NO.	1394 THE	
CALIBRATION	: 10 LBS	MAGNETIC (POWDER / INK	9 : MAGNAFLUX - 71	HJF
SERIAL NUMBER	: 8820	BATCH NO.	: 13941694	
EQUIPMENT USED	: AC YORE	CONTRAST PAINT	: MAGNAFILUX - W	ICP 2

#### DESILIT.

IDENTIFICATION		Ø 18 "X THK = 12.7 mm Ø 18 "X THK = 12.7 mm Ø 16 "X THK = 12.7 mm Ø 16 "X THK = 12.7 mm	0 7 7 7	Direct
MPI TEST COUPON 2         1.0 MLWPS/REKX52/2014           MPI TEST COUPON 3         1.0 MLWPS/REKX52/2014           MPI TEST COUPON 4         1.0 MLWPS/REKX52/2014		Ø 16 "X THK = 12.7 mm Ø 16 "X THK = 12.7 mm	10	
MPI TEST COUPON 3         1.0 MLWPS/REKX82/2014           MPI TEST COUPON 4         1.0 MLWPS/REKX82/2014		Ø 16 "X THK = 12.7 mm		
MPI TEST COUPON 4 1.0 MLWPS/REKX52/2014				
		AND RESIDENCE OF THE PROPERTY		
MELTEST COLLEGES 10 MILANES/REKVISS/2001/4		@ 10 X THK = 523 mm	390	
The state of the s	0.00	Ø 16 ° X THK ≈ 12.7 mm	12	
MPI TEST COUPON 6 1.0 ML/WPS/REWX52/2014		Ø 16 "X THK = 12.7 mm	-	
MPI TEST COUPON 7 1.0 MLAWPS/RIEWX52/2014	10	Ø 16 "X THK = 12.7 mm	3.45	
MPI TEST COUPON 8 1.0 MLWPS/REKX82/2014		Ø 16"X THK = 12.7 mm	- 2	

C = Comply DNC = Does Not Comply

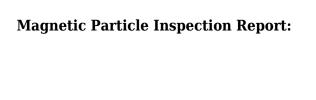
#### REMARKS/ TEST RESTRICTIONS:

MPI WAS CARIED OUT 100 % ON BEVEL SURFACE AREA NO RELEVANT INDICATION WAS FOUND DURING TIME OF INSPECTION

TECHNICIANS	VERIFIED BY: (SITE SUPERVISOR)	CONTRACTOR'S REP.	COMPANY OWNER REP:	3rd PARTY (where applicable)
Name : ANDREW JORDAN Gualdication: MT PCN III Date : 17 July 2014	Name : ANDREW JORDAN : Qualification: MT PCN II Date : 17 July 2014	Name : Date :	Name : Date :	Name : Date :

# **Magnetic Particle Inspection Report**

**S Ben Porath** 



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