

MAGNETIC PARTICLE INSPECTION REPORT

CONTRACTOR	PT. REKAYASA INDUSTRI	REPORT NO.	PTLA/MT/020
PROJECT	PROVISION OF 16" OFFSHORE SECTIONAL PIPE LINE RELOCATION AND INSTALLATION	CONTRACT/ JOB NO	-
LOCATION	WORKSHOP PT. LOUIS ALAIN	TEST DATE	17 July 2014

SPECIFICATION: API 1104 Rev. 2010	ACCEPTANCE CRITERIA: API 1104 Rev. 2010 SECT. 9.4	PROCEDURE NO: NDT-OPR-004 / 2:0 NDT-TEC-M002 REV. 1
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SPECIMEN DATA

MATERIAL	: API 5L X62	DRAWING NO.	: N/A
TESTING TEMPERATURE	: AMBIENT	WELDING PROCESS	: N/A
SURFACE CONDITION	: AS SMOOTH	WELD PREPARATION	: N/A
REQUEST FOR INSPECTION (RFI) NO.: PTLA/REKAYASA/MT-003-2014		MATERIAL DIMENTION	: ϕ 16" X THK = 12.7 mm

MPI DATA:

EQUIPMENT USED	: AC YOKE	CONTRAST PAINT	: MAGNAFLUX – WCP 2
SERIAL NUMBER	: 8800	BATCH NO.	: 13H16K
CALIBRATION	: 10 LBS	MAGNETIC (POWDER / INK)	: MAGNAFLUX – 7HF
CURRENT	: 220 – 240 V	BATCH NO.	: 13H11K
ILLUMINATION	: DAY LIGHT	INSPECTION METHODS	: <input type="checkbox"/> DRY <input checked="" type="checkbox"/> WET
SENSITIVITY	: BURMAN CASTROL		: <input checked="" type="checkbox"/> CONTINUOUS <input type="checkbox"/> RESIDUAL

RESULT:

IDENTIFICATION	JOINT NUMBER	WELDER	DIMENTION	RESULT	
				C	DNC
MPI TEST COUPON 1	1.0 MLWPS/REK/02/2014	-	ϕ 16" X THK = 12.7 mm	✓	
MPI TEST COUPON 2	1.0 MLWPS/REK/02/2014	-	ϕ 16" X THK = 12.7 mm	✓	
MPI TEST COUPON 3	1.0 MLWPS/REK/02/2014	-	ϕ 16" X THK = 12.7 mm	✓	
MPI TEST COUPON 4	1.0 MLWPS/REK/02/2014	-	ϕ 16" X THK = 12.7 mm	✓	
MPI TEST COUPON 5	1.0 MLWPS/REK/02/2014	-	ϕ 16" X THK = 12.7 mm	✓	
MPI TEST COUPON 6	1.0 MLWPS/REK/02/2014	-	ϕ 16" X THK = 12.7 mm	✓	
MPI TEST COUPON 7	1.0 MLWPS/REK/02/2014	-	ϕ 16" X THK = 12.7 mm	✓	
MPI TEST COUPON 8	1.0 MLWPS/REK/02/2014	-	ϕ 16" X THK = 12.7 mm	✓	

Note: C = Comply DNC = Does Not Comply

REMARKS/ TEST RESTRICTIONS:

MPI WAS CARRIED OUT 100 % ON BEVEL SURFACE AREA.
NO RELEVANT INDICATION WAS FOUND DURING TIME OF INSPECTION

TECHNICIANS	VERIFIED BY: (SITE SUPERVISOR)	CONTRACTOR'S REP.	COMPANY OWNER REP.	3rd PARTY (where applicable)
Name : ANDREW JORDAN Qualification: MT PCN II Date : 17 July 2014	Name : ANDREW JORDAN Qualification: MT PCN II Date : 17 July 2014	Name : Date :	Name : Date :	Name : Date :

Magnetic Particle Inspection Report

S Ben Porath

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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