

PSC MOTOR

FIGURE 5: Component Location - 97% Modulating PSC Models

1. Examine the heat exchanger, vent pipe, combustion air passages, vent connectors and chimney to be sure they are clear and free of obstructions.
2. Examine the vent pipe making sure it is firmly in place, that it slopes slightly upward and is physically sound without holes and all of the connections are secure.
3. Examine the return-air duct connections to make sure they are physically sound, sealed to the furnace casing, and the ducts terminate outside the space containing the furnace.
4. Examine the furnace casing making sure the physical support is sound without sagging, cracks or gaps. Examine the furnace base making sure it is physically sound without cracks, gaps or sagging and has a good seal.
5. Examine the furnace casing for obvious signs of deterioration.
6. Examine the burner flames to make sure they are in good adjustment. Refer to the pictorial sketch shown in Figure 7 as a comparison to the actual flame.

Blue Cone Portion of Flame Should Enter Heat Exchanger Tube

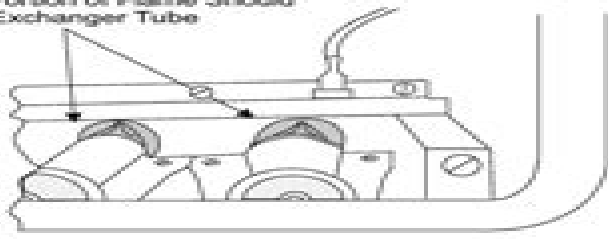
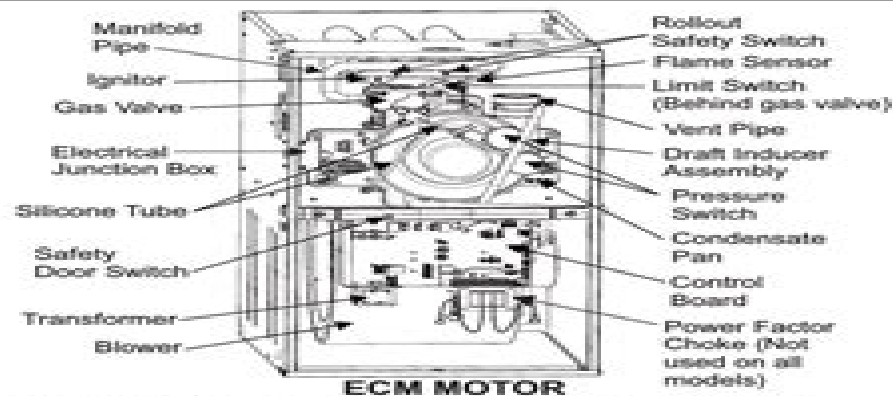


FIGURE 7: Burner Flame Drawing (Upflow Configuration Shown)

7. Examine and replace external air filters as needed to make sure they are not blocked, and proper airflow is provided to the furnace.
8. Examine any installed accessories or system components such as evaporator coils to insure proper operation, drainage of condensate, and that there is no water leakage or damage to the furnace or any components.



ECM MOTOR

FIGURE 6: Component Location - 97% Modulating ECM Models

START-UP AND SHUTDOWN INSTRUCTIONS

Read the Instructions Below Before Trying to Start the Furnace!

⚠ WARNING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury, and/or loss of life.

HOW YOUR GAS FURNACE WORKS

Your furnace is a very easy appliance to take for granted. Season after season, it sits there in your home, keeping you warm and comfortable. For this reason, you may never have given much thought to the way your furnace operates. In order to get the safest and most efficient operation from your furnace, you should understand how your furnace does its job.

When you set your thermostat to provide more heat in your home, you are starting the heating cycle of the furnace. First, the inducer motor starts to purge the heat exchanger of any remaining gases. Next, the hot surface ignitor glows and after a warm-up period the gas valve opens and ignition occurs. A short time later, the blower starts and distributes the warm air throughout the home. When the temperature setting on your thermostat is reached, the gas valve closes, the main burners are turned off, and the blower continues to run until the remaining warm air in the system is distributed. When the blower stops, the heating cycle has ended.

1. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
2. **BEFORE OPERATING:** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
3. Use only your hand to push the gas control switch to the ON position. Never use tools. If the switch will not operate by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
4. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control, which has been under water.

Luxaire Furnace Manual Tg9s

**Holland Furnace Company, Victor
Walter Cherven**



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Table of Contents Luxaire Furnace Manual Tg9s

1. Understanding the eBook Luxaire Furnace Manual Tg9s
 - The Rise of Digital Reading Luxaire Furnace Manual Tg9s
 - Advantages of eBooks Over Traditional Books
2. Identifying Luxaire Furnace Manual Tg9s
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Luxaire Furnace Manual Tg9s
 - User-Friendly Interface
4. Exploring eBook Recommendations from Luxaire Furnace Manual Tg9s
 - Personalized Recommendations
 - Luxaire Furnace Manual Tg9s User Reviews and Ratings
 - Luxaire Furnace Manual Tg9s and Bestseller Lists
5. Accessing Luxaire Furnace Manual Tg9s Free and Paid eBooks

- Luxaire Furnace Manual Tg9s Public Domain eBooks
 - Luxaire Furnace Manual Tg9s eBook Subscription Services
 - Luxaire Furnace Manual Tg9s Budget-Friendly Options
6. Navigating Luxaire Furnace Manual Tg9s eBook Formats
- ePub, PDF, MOBI, and More
 - Luxaire Furnace Manual Tg9s Compatibility with Devices
 - Luxaire Furnace Manual Tg9s Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Luxaire Furnace Manual Tg9s
 - Highlighting and Note-Taking Luxaire Furnace Manual Tg9s
 - Interactive Elements Luxaire Furnace Manual Tg9s
8. Staying Engaged with Luxaire Furnace Manual Tg9s
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Luxaire Furnace Manual Tg9s
9. Balancing eBooks and Physical Books Luxaire Furnace Manual Tg9s
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection Luxaire Furnace Manual Tg9s
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Luxaire Furnace Manual Tg9s
- Setting Reading Goals Luxaire Furnace Manual Tg9s
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Luxaire Furnace Manual Tg9s
- Fact-Checking eBook Content of Luxaire Furnace Manual Tg9s
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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