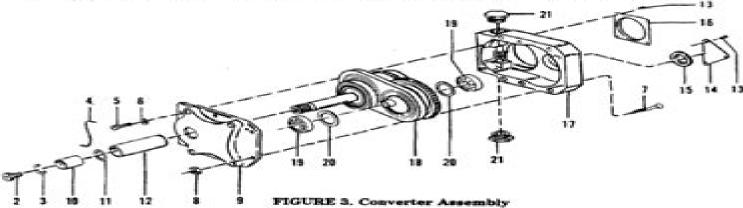
ALCO CONTROLS XW21094 OVERHAUL MANUAL

- C. Assemble the converter linkage assembly in the housing with wiper shaft eccentric to the side as shown in Figure 2.
- D. Stake screws securing idler cover plate (14) and nameplate (16). Stake nylon sleeve (10) to sleeve (12) after reassembly.
- E. Lock wire screws (5) to each other.
- F. Run performance test to see if the unit is operating satisfactorily. Stroke should be 42° ± 2°.



FIGITEM	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	EFFECT FROM TO	UNITS PER ASSY.
3-1	XW21094-3, -4	National Control of the Control of t		
		CONVERTER ASSEMBLY		100
-2	MS20073-03-04	Bolt	No.	1
-3	PS1220-4	Retaining Ring		1
-4	MS20995NC32	Lockwire	10	AR
-5	MS35265-43	Screw	200	2
-6	AN960PD8	Washer		2
-7	MS24694-S13	Screw	P.S. 22.	4
-6	MS21083-DOS	Nut		4
-9	*W20286	Cover Plate	N 2	2
-10	W20150	Sleeve, Nylon		1
-1.1	MS28775-012	O-Ring		1
- 1.2	W20367-	Sleeve		1 1
-1.3	MS24693-C1	Screw		7
-1.4	W20169	Cover, Idler Piate		1
-1.5	W20166-8	Washer		1
-16	W20170-4	Nameplate		1
-17	**XW20368	Worm and Housing Assy)	100
-18	XW20369-245-42	Linkage Assy	0.0	1
-19	PS1219-8	Bearing	P	2
-20	W20166-9	Washer		2
-21	W20168	Endcap		2

"Not Available as a separate item. Furnished as part of worm & Housing Assembly (Item 17)

**Includes Cover Plate (Item 9)

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