

Installation Instructions

Series BRC-10 HYDRO FLAME Furnaces

GRAVITY SEALED COMBUSTION SYSTEM WALL FURNACE

For Installation Mobile Homes and Travel Trailers — For Use with Liquefied Petroleum Gases

REAR VENTED FURNACES

- Before starting the installation, check applicable state and local codes.
- Select furnace location so that vent will terminate on an outside wall. Determine wall thickness. See Figure 3. Check VentKit Selection Chart shown below to assure that Vent Kit matches wall thickness. **OBSERVE ALL MEASUREMENTS SHOWN HEREIN.**

- Provide a 12 1/4" wide x 17" high opening in wall where furnace is to be mounted. The surface of an adjacent inside wall may not be closer than 1 1/4" to one side of this opening. The bottom of opening may not be closer than 1" to the floor or the top closer than 24" to the ceiling. See Figure 1. **NOTE:** If wall where furnace is to be mounted is of this material such as 1/2" plywood, the back of the opening must be framed with 1/2" x 1" unseasoned stock to assure sufficient support. See Figure 2.

- Provide an 8 1/2" wide x 11 1/4" high opening through outside wall to accommodate vent assembly. This opening must be as shown in Figure 1. Check the location and size of this opening very carefully.

- Place furnace into opening provided under step 3. Secure into position with screws through holes provided in the mounting flanges.

- From outside, insert vent box assembly through opening provided under step 4 until the tube engages the furnace tube. See Figure 3. Place exhaust tube assembly into vent box making sure the exhaust tube extension slides over outside of furnace exhaust tube. Push vent cap into vent box until mounting arms slide into channels located on each side of vent box. Attach vent box grill over cap assembly. See Figure 4. **NOTE:** Matching screw holes are provided in the flanges of the vent box and the louvered plate.

NOTE: THE TUBES ON THE VENT BOX ASSEMBLY MUST OVERLAP THE TUBES ON THE FURNACE A MINIMUM OF 1 1/4". The correct overlap is assured if the vent kit is selected to match the wall thickness in accordance with the vent kit selection chart.

- Enclose body and furnace tubes as well as vent box assembly. See Figure 2. Enclosure must prevent combustible materials contacting furnace parts as well as preventing objects from damaging the unit. If space for installation is limited, hollow tables II and III for minimum clearance around the furnace and vent tubes.

In actual installation, however, the enclosure need not contact the outside surfaces of the unit and may be as simple as shown in Figure 2.

- If furnace is equipped with a fan, attach 12 volt D.C. positive wire to the terminal block, positive side. If furnace is not equipped with a fan assembly and fan is desired for proper installation see Installation Instructions for Fan Assembly Part No. BRC-10F.

- If furnace is equipped with automatic gas controls employing a bulb type thermostat, the bulb must be mounted in clip provided on flange at bottom of furnace casing. See Figure 5. The small tube between bulb and gas controls should be routed out the bottom of furnace adjacent to one of screws securing furnace in position. This will prevent tube from being pinched when trim panel is in position.

- Install front trim panel by hanging it on the flange across the top of the furnace casing. When hanging the panel, hold bottom out approximately 3" from lower rear. Position panel on flange by "bumping" bar downward with side of hand. Then lower bottom of panel carefully towards wall. Insert screw in bottom center of panel. This screw secures the bottom of the trim panel to the furnace.

- Connect gas supply to fitting provided at inlet of gas controls on furnace. Openings for gas line are provided in side and back of casing. See Figure 3. **CAUTION: BE SURE ENTIRE GAS LINE SYSTEM IS TIGHT AND FREE FROM LEAKS. USE SOAP AND WATER SOLUTION FOR CHECKING FOR LEAKS. DO NOT FIRE ANY APPLIANCE UNTIL SYSTEM IS FULLY CHECKED OUT. HAVE ENTIRE GAS SYSTEM RECHECKED AT LEAST ONCE A YEAR FOR LEAKS. ALSO, WHILE CHECKING, DO NOT APPLY MORE THAN 1/2 PSI PRESSURE. (This would be 1/2" water column if using a water type gauge.)**

THE FURNACE IS NOW READY FOR USE. TO OPERATE, FOLLOW INSTRUCTIONS PROVIDED ON METAL PLATE LOCATED INSIDE OF FURNACE. IT IS IMPORTANT THAT THE CONTROL COMPARTMENT BE KEPT CLEAN AT ALL TIMES.

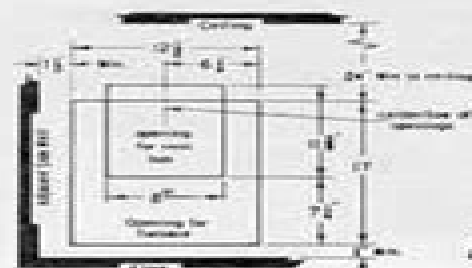


FIG. 1 Front view showing furnace cabinet and outside wall marked for vent box

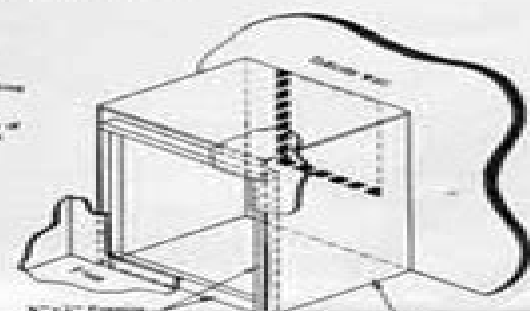


FIG. 2 Recommended enclosure of furnace and vent tubes

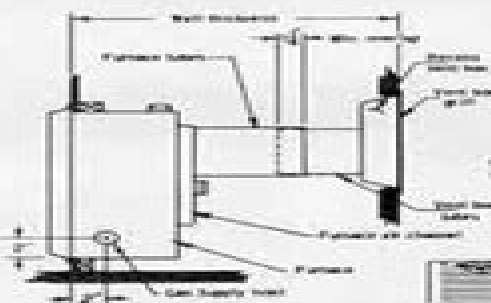


FIG. 3

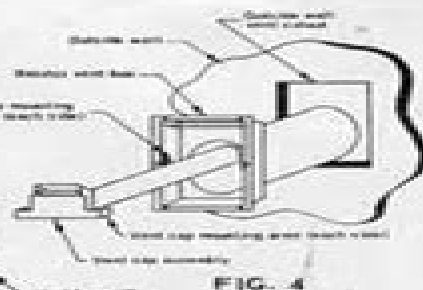


FIG. 4

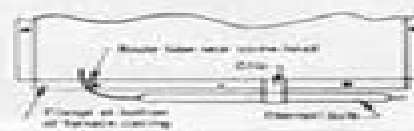


FIG. 5 Thermostat Bulb Position

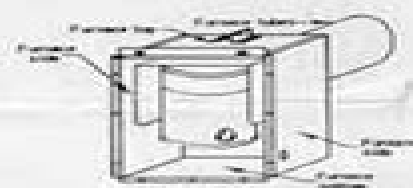


FIG. 6

VENT KIT NO.	MIN. WALL THICKNESS	MAX. WALL THICKNESS
BRC-10V-1	20"	2 1/4"
BRC-10V-2	2 1/4"	2 3/4"

MODEL	TOP	BACK	SIDES	BOTTOM
BRC-10	3 1/4"	2"	6"	6"

MODEL	TOP	SIDES	BOTTOM
BRC-10	2 1/4"	1"	3"

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