

INSTALLATION

The furnace must be installed in accordance with these instructions and all national or local codes and CSA standards 2 and 4 and 2, 2014.2 and 2, 2014.1.

The furnace must be installed with the combustion air duct extension (B) and exhaust tube extension (C) through an outside wall.

The furnace should be as near to the center of the exterior wall as possible.

1. Position an 11" (4") high x 6.3" (2") wide external opening, and a 11" (4") high x 4.1" (1.6") wide outside wall opening as shown in Fig. 1. On side discharge (Double Models), remove the left discharge plate.

2. Install two duct adapters, by inserting back flange into opening and inserting tab into hole then turning adapter up.

3. Slide furnace into external opening. On side discharge models, slide 4" dia. ducts over the adapters and secure with nut caps.

4. **Gas Entry:** Connect gas supply line with a pipe or a pressure 1/2" (4.2) pressure to the gas control and shutoff. Minimum 1/2" tubing must be used. Do not heat gas valve during piping.

5. Be sure that the finished gas system is tight, properly supported and free of leaks. Connect fire any appliance with the same system is fully checked out. Use a soap and water solution to detect gas leaks. **NEVER** use a liquid leak or open flame. **NOTE:** Local codes require an external gas shut off valve. It must be located outside the furnace room.

6. **EXHAUST:** Exhaust with the furnace has equal vacuum side entry, or double or thermocouple side through opening on the right side of furnace having and exhaust to furnace using as shown in Figure 1.

7. **VENT INSTALLATION:** Determine (a) dimensions from of furnace ceiling to ceiling, (b) exterior side walls and under the vent package according to Table 2.



TABLE 2 To select the correct air venting package use an outside to outside or inside wall, outside to inside venting and outside air requirement charting.				
Model	BTU/hr	Max. air requirement	Max. air requirement	Max. air requirement
24-30	115,000 BTU/hr	1,000	1,000	1,000
30-36	115,000 BTU/hr	1,000	1,000	1,000
36-48	115,000 BTU/hr	1,000	1,000	1,000

8. Apply mortar or caulk to back of air line extension flange (B). Slide through outside wall but not end into furnace air chamber.

9. Apply mortar or caulk to the top and sides of flange edge of the vent pipe (B) and plug holes (B) and (C) with furnace exhaust tube (B) into wall and secure with two screws.

10. **VENTING:** Securely fasten to compartment floor with two screws through to be in exterior floor flange. See Fig. 1. **WARNING:** To avoid a sufficient exhaust air to the circulating blower, maintain specified clearances. Venting will be done by sliding back flange over venting flange and pushing in or pulling in or pushing in or pulling in.

OPERATING INSTRUCTIONS

1/2" MODEL (with THERMOCOUPLE and FLUE) SYSTEM

The furnace has a direct vent system conforming to ANSI Z 21.20 standards. There is no pilot to light. To place furnace into operation:

1. Turn gas valve knob to "OFF" position. **NOTE:** Some models may be equipped with a gas valve that does not have gas control knob.

2. Set thermostat to lowest temperature setting, then replace temperature of thermostat has an "ON/OFF" switch, turn to "ON". Adjust the thermostat to obtain the temperature rise within the range specified on furnace rating plate.

NOTE: On initial lighting air may be in the gas lines, repeat step 2 until furnace responds to it.

1" MODEL (with THERMOCOUPLE and FLUE) SYSTEM

To place furnace into operation:

1. Place gas valve knob in and turn to "OFF".
2. Set thermostat to highest setting, or thermostat has an "ON/OFF" switch, turn to "ON" and wait 2 min. for.
3. Turn gas valve knob to "ON" position. **NOTE:** Brown about the furnace.
4. Place gas valve knob in gas lighting setting in an igniter repeatedly until pilot lights. Then gas valve knob in the "ON" position until pilot remains lit.
5. Set thermostat to desired setting (make SURE TO BE SURE), then turn gas valve knob to "ON" position.
6. For complete shut down, turn gas valve knob to "OFF" position and thermostat to lowest setting or switch to "OFF" position.

REQUIREMENTS OF NORMAL OPERATION

1/2" MODEL (with THERMOCOUPLE and FLUE) SYSTEM

When the wall thermostat contacts close, a time delay for delay is engaged.

After a 15-second delay, the motor starts, turning the circulating and combustion air blower wheels.

When the burner reaches the R.P. (R.P. necessary) to close the air regulated vent valve, power is supplied through a temperature limit switch to energize the ignition module.

After a 15-second air pre-purge time, the gas valve is opened for a 7 second high-voltage spark for the ignition period begins and the main burner ignition starts.

When the burner ignites or established flame the electrode sparking stops.

When the wall thermostat contacts open the fan relay is de-energized. The gas valve closes and the power motor

1" MODEL (with THERMOCOUPLE and FLUE) THERMOCOUPLE SYSTEM

When the wall thermostat contacts close, a time delay for delay is engaged.

After a 15-second delay, the motor starts, turning the circulating and combustion air blower wheels.

When the burner reaches the R.P. (R.P. necessary) to close the air regulated vent valve, power is supplied through a temperature limit switch to energize the ignition module.

The burner is then ignited by the pilot flame.

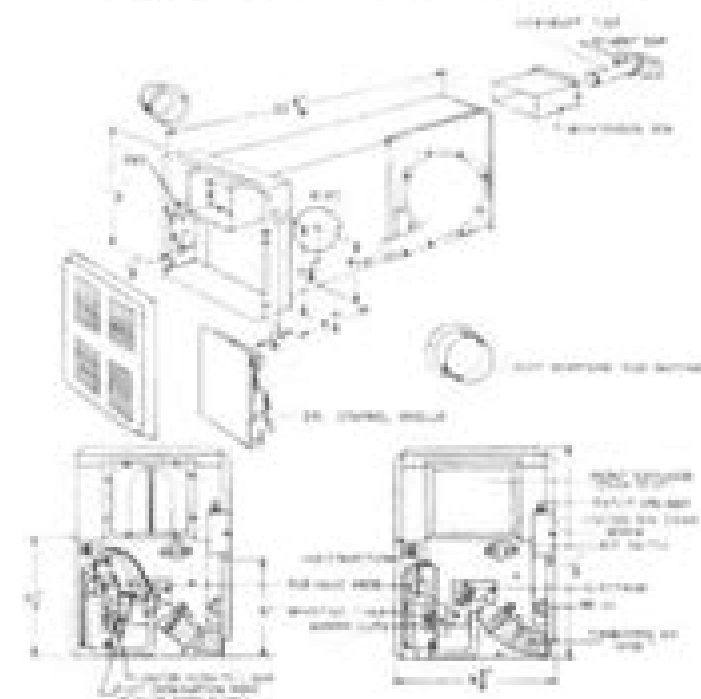
When the wall thermostat contacts open, the fan relay is de-energized. The gas valve closes and the power motor stops after a 15-second cool down period.

PREVENTIVE MAINTENANCE

1. Clean primary furnace and air tube passageway periodically as needed to remove dust, oil and
2. Check gas system for leaks at least once a year.
3. Check and clean blower wheel annually.



VENT AIRS CLEARANCE		
Model	Minimum	Maximum
24-30	18" (4.5")	24" (6.1")
30-36	18" (4.5")	24" (6.1")
36-48	18" (4.5")	24" (6.1")



Hydro Flame Rv Furnace Manual

Hussin A.Rothana



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