

ESSAI DE COUTURE

Une fois la machine enfilée,

1. Placez un morceau de tissu sous le pied presse-étouffe, baissez le pied et faites quelques points en tournant le volant à la main contre vous, puis actionnez la pédale.
2. Lorsque vous arrivez à la fin du tissu, ne levez pas le pied presse-étouffe, mais continuez à coudre sur 5 cm environ pour obtenir une chaîne de fil, ou 2 chaînes de fil si vous cousez avec 4 ou 5 fils.
3. Coupez les fils à environ 5 cm avec la coupe-fil. Tout est prêt pour la prochaine couture.

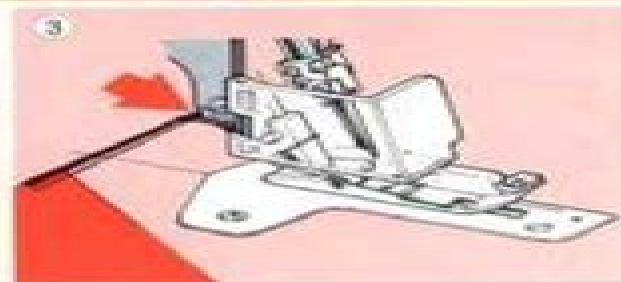
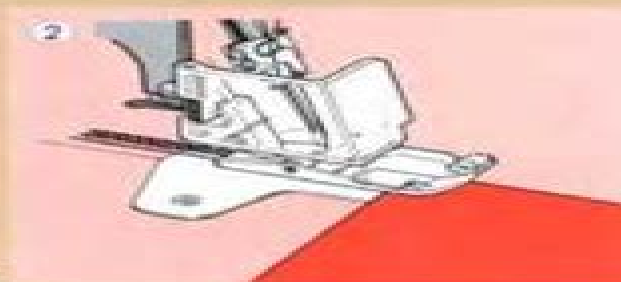
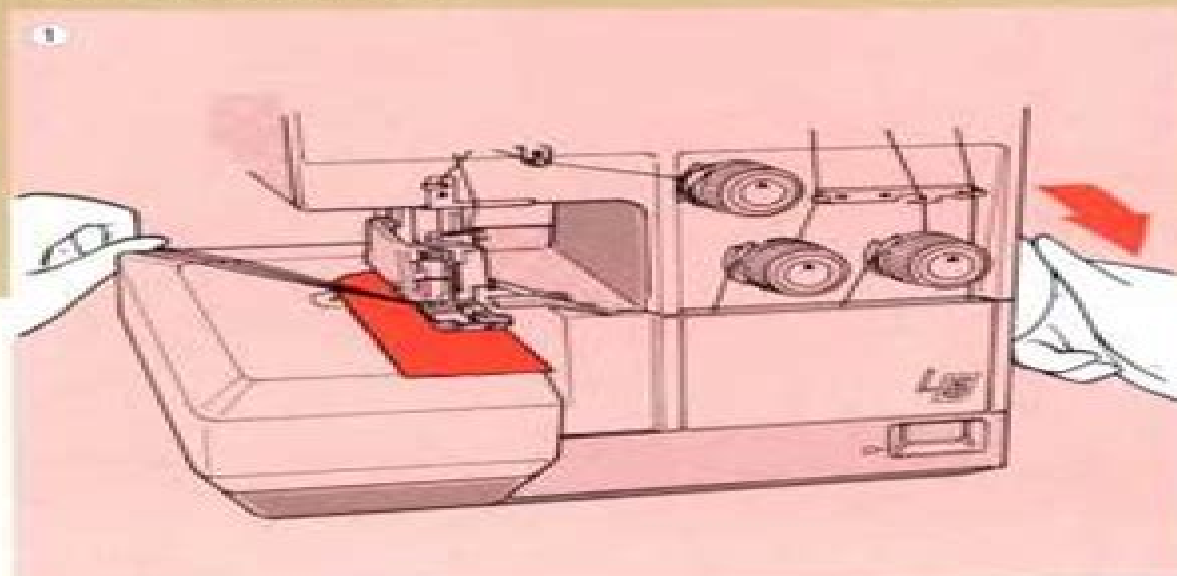
Après ainsi conservé le ou les chaîne(s) de fil, vous pouvez commencer à coudre en présentant le tissu devant le pied presse-étouffe baissé.

Si les points ne se forment pas correctement, ajustez les tensions selon les indications des pages suivantes.

N.B. Ne levez pas le pied presse-étouffe à la fin d'une couture, mais cousez toujours une chaîne de fil d'au moins 5 cm en dehors du tissu.

IMPORTANT!

S'il est nécessaire de réenfiler le boucleur chaînette et/ou l'aiguille de chaînette, ne commencez à coudre qu'avec du tissu sous le pied presse-étouffe.



TEST SEWING

After the machine has been threaded, start sewing as follows:

1. Place a scrap of fabric underneath the presser foot, lower the latter and make a few stitches by turning the flywheel towards you by hand. Then use the foot control.
2. When you reach the end of the fabric, do not raise the presser foot but continue for about 5 cm beyond the end of the fabric, so that the machine produce a chain of thread, or 2 chains of thread in the case of 4- or 5-thread stitch.
3. Then cut the threads with the thread cutter. You are ready to start the next seam.

You can start sewing from the edge of the fabric just by feeding it into the front of the lowered presser foot, in so far as the chains of thread left previously remain there.

If the stitches are not formed correctly, adjust the tension in accordance with the instructions on the next pages.

N.B. Do not raise the presser foot at the end of a seam but always sew chains of thread at least 5 cm long, left beyond the end of a seam.

IMPORTANT!

Whenever re-threading the chain stitch looper and/or chain stitch needle, start sewing with material underneath the presser foot.

Elna 634 644 Overlock Machine Instruction Manual

Emilie Sanchez



Elna 634 644 Overlock Machine Instruction Manual:

Decoding **Elna 634 644 Overlock Machine Instruction Manual**: Revealing the Captivating Potential of Verbal Expression

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set this parameter equal to yes default if the substructure eigenproblem needs to be solved during substructure generation in

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the purpose of this example is to provide basic demonstration and verification of the substructuring capabilities in abaqus

problem description the example is a frame consisting of two columns connected by a beam figure 1 16 1 1 the columns and

the beam are each modeled with 10 elements of type b21 once a substructure has been