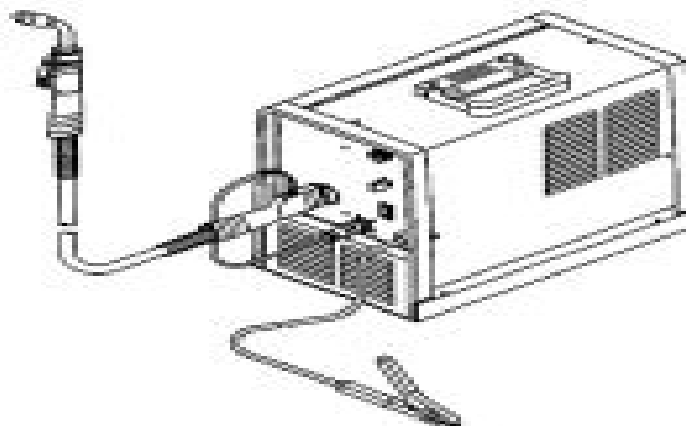


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# OWNER'S MANUAL



## Millermatic® 130 And M-15 Gun 115 Volt Wire Welder

Rated Welding Output	Ampereage Range	Maximum Open-Circuit Voltage DC	Amperes Input at Rated Load Output 115 V, 60 Hz, Single-Phase	KVA	KW	Weight	Overall Dimensions
60 A @ 18 Volts DC, 20% Duty Cycle	50 - 100	50	20 (0.69)*	5 (0.69)*	2.7 (0.64)*	23 lb (10 kg)	Length: 17 in (432 mm) Width: 18 in (229 mm) Height: 15 1/2 in (394 mm)
Wire Type And Dia	Solid/ Stainless	Flux Cored/ Aluminum	Wire Feed Speed Range				
	.022 - .030 in (0.6 - 0.8 mm)	.030 - .035 in (0.8 - 0.9 mm)	200 - 216 IPM (7.2 - 18.2 m/min)				

\* While idling

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**J Elliott**

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