

Manufacturing Pr	ractice (ME-104)
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MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processes by removing unwanted material with the help of machines. Different machine used in machine shop are:

- 1. Lathe machine
- Shaper
- Milling machine
- 4. Planning machine
- 5. Drilling machine
- 6. Grinding machine
- 7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool fore producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

- BED: The IT is the base or foundation of lathe. It is casting made in one piece. It holds or support all other parts of lathe.
- HEAD STOCK: It is a permanently fastened on the innerways at the left hand end of the bed. It supports spindle and driving arrangements. All lathe receive their power through head stock.
- TAILSTOCK: It is the counter part of head stock of is situated at the right end of the bed. It
 is used fore supporting the work when turning on centers or when a long component is to be
 held in a chuck.

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