

JUKI

SEWING MACHINE CONTROLLER

SC-120**INSTRUCTION MANUAL**

No.03

JES010100BUA

Congratulations on your purchase of JUKI sewing machine controller, Model SC-120.
Please read this Instruction Manual carefully before using this unit in order to get the most out of it and prevent using it for a long time.

BEFORE OPERATION

1. Never operate the unit until its oil reservoir has been filled with oil.
2. Be sure that the power supply rating meets the power requirements (voltage and single-phase or 3-phase) indicated on the nameplate on the PSC box, and under the motor.
3. Be sure to connect the power supply cable to every screw terminal on the PSC box in a clockwise or 3-phase sequence.
4. After operating the sewing machine after setup, make sure that the motor rotates in the correct direction. To check this, turn the handwheel by hand to bring the needle down. Then, turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)

OPERATION PRECAUTIONS

1. Keep your hands away from the needle when you turn the power switch ON or while the sewing machine is in operation.
2. The next part your fingers is the thread take-up lever while the sewing machine is in operation.
3. Be sure to turn the power switch OFF before taking the machine head or removing the V belt.
4. While the sewing machine is in operation, be sure to keep your fingers or hair away from the handwheel, V belt, bobbin winder or motor. Also, do not touch anything close to them. Doing so may be dangerous.
5. If the sewing machine is provided with a belt cover, finger guard or any other protective parts, do not operate the sewing machine without them removed.
6. To achieve security, be sure that the power supply cord wire has been grounded before operating the sewing machine.
7. Turn the power switch OFF when the sewing machine is not working. So, do not forget to turn the power OFF at the end of work.

1. INSTALLING THE CONTROL BOX

Attaching control box: ① to the machine head, ② to the power supply, ③ connected with the cord.

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