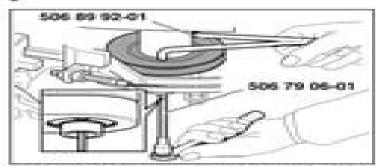
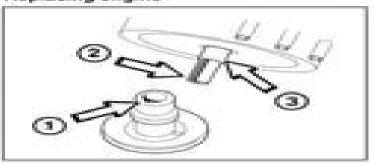
#### -04



Insert took no. 506 79-06-01 into the centre of the engine pulley. Unscrew and remove the socket head day screw which holds the pulley and the engine sale together. Use tool no. 506 89-92-01 as a holder-on. Remove the pulley from the engine sode.

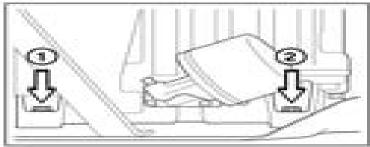
#### Replacing engine



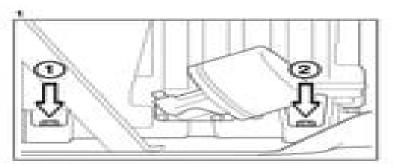
#### IMPORTANT INFORMATION

When installing the engine, it is important that the pulley groove (1) is in a position so the outgoing axis key (2) fits into the groove (see diagram). Also check that both spacing collars (3) and the key (2) are firmly attached on the angine sale. Grease the engine sale.

#### 1100



Remove the angine attachments, two on each side of the engine, and remove the engine from the mover.



Lower the engine and tighten the engine stachments (bec on each side of the engine) with moment (25 Nm).

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