

SERVICE MANUAL

INTRODUCTION

This manual has been compiled to give HOWARD* dealers and their staff, a sequence of operations to enable the servicing and repair of a HOWARD* 350 ROTAVATOR* to be carried out quickly and effectively.

Because of our policy of continuous improvement, this manual should always be used in conjunction with the latest Service Bulletins covering the H.350 machine. These Service Bulletins are distributed by us to all HOWARD horticultural dealers when they are first printed, and back issues are available from us on request. Service Bulletins after Bulletin H.60 should be retained at the back of this manual, and a note added to the index of each section affected, so that a convenient record of modifications may be kept.

At the start of each section, there is a list of ordinary workshop tools that will be required when carrying out the repairs covered by that section. Some 'Special Equipment' may also be required, of which a complete list will be found under 'Specifications' in Section 'A'. Further information concerning 'Special Equipment' can be obtained from our Service department at West Hamdon.

In addition to the special equipment used during some repairs, a hydraulic or hand-operated fly press (of the type found in most workshops) will be required when removing and fitting oilseals and bearings.

Before the assembly of component parts, always remove dirt and grease and, in the case of new parts, remove the coating of special rust inhibitor, otherwise the function of the component may be restricted when in operation.

N.B. When ordering spare parts *DO NOT* confuse the illustration numbers used in this manual with the *true* part numbers found in the official parts list.

While every effort is made to ensure that the information contained within this manual is correct, any errors which may occur should be brought to the attention of our Service department.

INDEX

	<i>SECTION</i>	<i>PAGE</i>
Specifications	A	2
Engine	B	5
Clutch	C	9
Rotor	D	16
Chaincase—Wheels and Hubs	E	21
Gearbox	F	34
Lubrication and Maintenance	G	44

ILLUSTRATION REFERENCE

The figures in brackets after component names refer to:

- The section and the illustration number within that section.
- The component number within the illustration.

Example

F1-227 refers to gearbox section 'F', illustration '1', component number 227, which is a cluster gear.

N.B. Illustrations 'E1' and 'F1' will be found as "pull out" pages at the end of their respective sections. These pages should be kept open when referring to the text.

The repair instructions in this manual refer to machines built after machine serial no. 3172608.

Howard 300 350 Service Repair Manual

Jianjun Gao



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Table of Contents Howard 300 350 Service Repair Manual

1. Understanding the eBook Howard 300 350 Service Repair Manual
 - The Rise of Digital Reading Howard 300 350 Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Howard 300 350 Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Howard 300 350 Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Howard 300 350 Service Repair Manual
 - Personalized Recommendations
 - Howard 300 350 Service Repair Manual User Reviews and Ratings
 - Howard 300 350 Service Repair Manual and Bestseller Lists

5. Accessing Howard 300 350 Service Repair Manual Free and Paid eBooks
 - Howard 300 350 Service Repair Manual Public Domain eBooks
 - Howard 300 350 Service Repair Manual eBook Subscription Services
 - Howard 300 350 Service Repair Manual Budget-Friendly Options
6. Navigating Howard 300 350 Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Howard 300 350 Service Repair Manual Compatibility with Devices
 - Howard 300 350 Service Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Howard 300 350 Service Repair Manual
 - Highlighting and Note-Taking Howard 300 350 Service Repair Manual
 - Interactive Elements Howard 300 350 Service Repair Manual
8. Staying Engaged with Howard 300 350 Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Howard 300 350 Service Repair Manual
9. Balancing eBooks and Physical Books Howard 300 350 Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Howard 300 350 Service Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Howard 300 350 Service Repair Manual
 - Setting Reading Goals Howard 300 350 Service Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Howard 300 350 Service Repair Manual
 - Fact-Checking eBook Content of Howard 300 350 Service Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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