

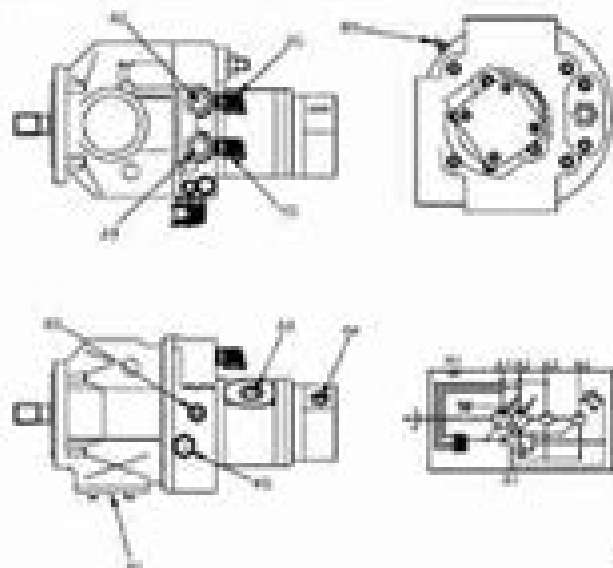
GROUP 2 HYDRAULIC PUMP

1. GENERAL

This is a variable displacement double-acting pump for discharge with equal displacements from one hydraulic tank. This pump is so compact as to appear a single pump though this is actually a double pump.

Because the pump has one swing plate, the swing angle is the same for two pumps. Tilting of the pump changes in response to the load pressure of $P_1 + P_2$. Namely, the output is controlled to the constant value so that the relationship between the discharge pressure and flow rate Q (external constant: $P_1 + P_2$) $Q = \text{Constant}$.

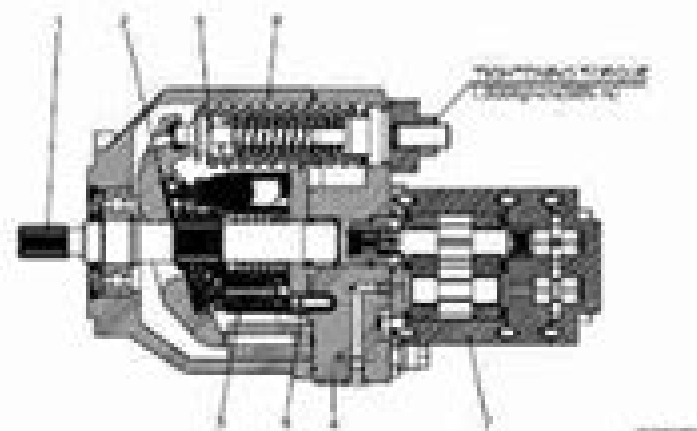
The free pump and pilot pump can be connected to the same shaft via a coupling.



Description of the ports

Port	Feature	Note
IN	Suction port	SWR (1/2) (standard)
OUT	Discharge port	SWR (1/2) (1/2) Type D
OUT	Discharge port	SWR (1/2) (1/2) Type D
OUT	Discharge port	SWR (1/2) (1/2) Type D
OUT, OUT	Discharge port	SWR (1/2) (1/2) Type D (normally plugged)
OUT	Discharge port	SWR (1/2) (1/2) Type D (normally plugged)
OUT	Discharge port	SWR (1/2) (1/2) Type D (normally plugged)
OUT	Discharge port	SWR (1/2) (1/2) Type D (normally plugged)

2. PRINCIPAL COMPONENTS AND FUNCTIONS



- | | |
|---------------|------------------|
| 1 Drive shaft | 5 Control spring |
| 2 Housing | 6 Control piston |
| 3 Swing plate | 7 Gear pump |
| 4 Cover | 8 Housing |

SPECIFICATIONS

- Capacity : 2 ~ 21 (1/2) ~ 4.3 (1/2) l/min
- Rated oil flow : 2 ~ 22.2 (1/2) ~ 4.3 (1/2) l/min
- Rated pressure : 2 ~ 210 ~ 30 (1/2) kg/cm²

This is a variable displacement double-acting pump for discharge with two equal displacements from one hydraulic tank. Because this is one swing plate, there is only one suction port.

The oil is divided into two equal flows by the control plate in the cover and directed to two discharge ports positioned in the cover.

The discharge pressure directed to the control plate (to the housing) by controlling the spring force.

Since the piston stroke changes according to the swing angle of the housing, the flow can be changed.

The simultaneous swing angle control output control method is employed.

The free pump and pilot pump can be connected to the same shaft via a coupling.

Hyundai Robex 55 3 Manual

Minjie Lin

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