

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions? Marks : 3
- A. plate and channel jig  
B. sandwich jig  
C. trunion jig  
D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is \_\_\_\_\_. Marks : 3
- A. solid jig  
B. table jig  
C. post jig  
D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is \_\_\_\_\_. Marks : 3
- A. Latch jig  
B. plate jig  
C. box jig  
D. sandwich jig
36. A centre lathe with a copying attachment is suitable for \_\_\_\_\_. Marks : 3
- A. mass production of threaded component  
B. mass production of form turned component  
C. production of tapered component  
D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally? Marks:3
- A. simultaneous feed method  
B. tail stock off set  
C. compound rest  
D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be \_\_\_\_\_. Marks : 3
- A. tracing method  
B. compound rest  
C. taper turning attachment  
D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गूँथेदार काम के लिए कई दिशाओं में ड्रिल करने के लिए? अंक : 3
- A. प्लेट और चैनल जैग  
B. सैंडविच जैग  
C. ट्रयूनियन जैग  
D. बॉक्स जैग
34. घटक को दो छेद करने हैं और छेद को केंद्रित ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त प्रकार का जैग है \_\_\_\_\_. अंक : 3
- A. सॉलिड जैग  
B. टेबल जैग  
C. पोस्ट जैग  
D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है \_\_\_\_\_. अंक : 3
- A. लॉच जैग  
B. प्लेट जैग  
C. बॉक्स जैग  
D. सैंडविच जैग
36. केंद्रित अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है \_\_\_\_\_. अंक : 3
- A. पैर बालेंसिंग का बड़े पैमाने पर उत्पादन के लिए  
B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए  
C. टेपरेड घटक का उत्पादन  
D. एक सीधे टर्निंग के लिए
37. छोटे, गहरे टैपर के टर्निंग टैपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है? अंक:3
- A. साइमल्टेनियस फीड विधि  
B. टेल स्टॉक ऑफ सेट  
C. कंपाउंड रेस्ट  
D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टैपर करने हैं जो उत्पादन विधि होगी \_\_\_\_\_. अंक : 3
- A. ट्रैसिंग विधि  
B. कंपाउंड रेस्ट  
C. टैपर टर्निंग अटैचमेंट  
D. मैनुअल फीडिंग के द्वारा

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### **Table of Contents N1 Fitter And Turner Question Papers**

1. Understanding the eBook N1 Fitter And Turner Question Papers
  - The Rise of Digital Reading N1 Fitter And Turner Question Papers
  - Advantages of eBooks Over Traditional Books
2. Identifying N1 Fitter And Turner Question Papers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an N1 Fitter And Turner Question Papers
  - User-Friendly Interface
4. Exploring eBook Recommendations from N1 Fitter And Turner Question Papers
  - Personalized Recommendations

- N1 Fitter And Turner Question Papers User Reviews and Ratings
- N1 Fitter And Turner Question Papers and Bestseller Lists
- 5. Accessing N1 Fitter And Turner Question Papers Free and Paid eBooks
  - N1 Fitter And Turner Question Papers Public Domain eBooks
  - N1 Fitter And Turner Question Papers eBook Subscription Services
  - N1 Fitter And Turner Question Papers Budget-Friendly Options
- 6. Navigating N1 Fitter And Turner Question Papers eBook Formats
  - ePub, PDF, MOBI, and More
  - N1 Fitter And Turner Question Papers Compatibility with Devices
  - N1 Fitter And Turner Question Papers Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of N1 Fitter And Turner Question Papers
  - Highlighting and Note-Taking N1 Fitter And Turner Question Papers
  - Interactive Elements N1 Fitter And Turner Question Papers
- 8. Staying Engaged with N1 Fitter And Turner Question Papers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers N1 Fitter And Turner Question Papers
- 9. Balancing eBooks and Physical Books N1 Fitter And Turner Question Papers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection N1 Fitter And Turner Question Papers
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine N1 Fitter And Turner Question Papers
  - Setting Reading Goals N1 Fitter And Turner Question Papers
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of N1 Fitter And Turner Question Papers
  - Fact-Checking eBook Content of N1 Fitter And Turner Question Papers

- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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