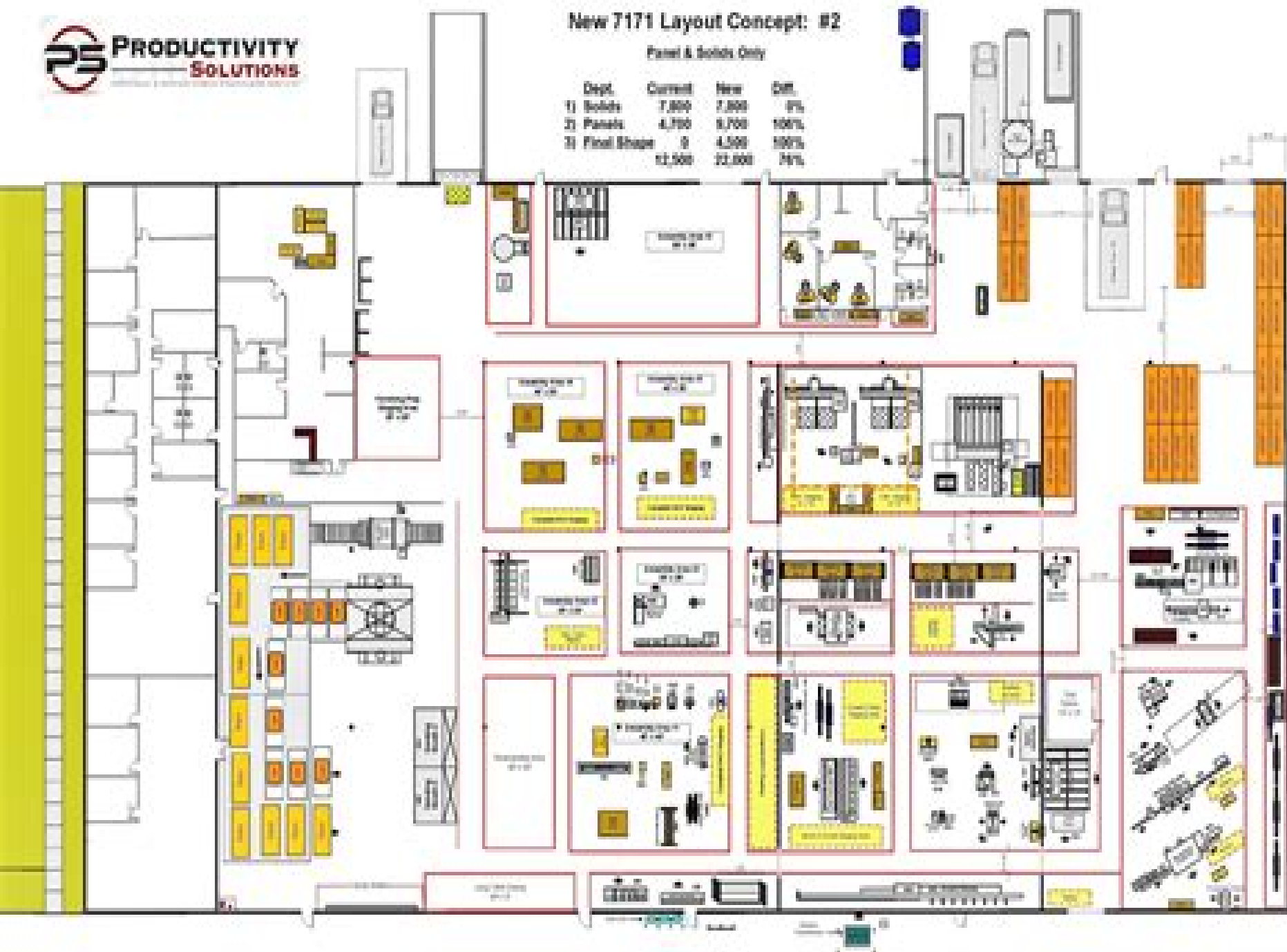


New 7171 Layout Concept: #2

Panel & Solids Only

Dept.	Current	New	Diff.
1) Solids	7,800	7,800	0%
2) Panels	4,700	9,700	100%
3) Final Shape	9	4,500	100%
	12,500	22,000	76%



Facility Layout Solutions Manual

Mike Jess



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