

17. REASSEMBLY - (Continued)

PACKED TYPE PUMP (28 Series)

- (1) Remove the water pump shaft nut. Then remove the fan pulley from the pump shaft. (Do not use a puller. REMOVE the pulley, not to damage the fingers of the pulley.)
- (2) Remove the oil seal bearing, oil seal, and bearing spacer (Illustr. 17).
- (3) Press the impeller shaft out of the impeller and body from the cover (Illustr. 18). The impeller shaft and bearing assembly will be removed as one assembly.



Illustr. 17 - Removing Fan Pulley From Water Pump



Illustr. 18 - Removing Water Pump Oil Seal Bearing

Illustration shows correct removal.

- (4) Remove the snap ring from the groove in the impeller (Illustr. 19). Remove the seal, seal nut and spring (Illustr. 22).
- (5) Remove the outer bearing pump ring from the water pump shaft. Remove the inner bearing in 4 pieces and push the shaft from the bearing. Disassemble the shaft and press it from the outer bearing.

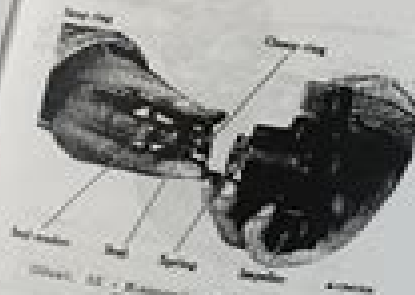


Illustr. 19 - Removing Impeller Shaft From Pump Body



Illustr. 20 - Removing Snap Ring From Impeller

Illustr. 21 shows correct removal.



Illustr. 21 - Removing Seal Assembly From Impeller



18. CLEANING, INSPECTION AND REPAIR

Remove all parts for wear and for excessive rust or scale. Replace parts as necessary. Check the fit of the bearings on the impeller shaft. Inspect the bearing ring on the impeller. See if the screws and thrust plate of the thrust bearing in the impeller for evidence of water pump wear or scoring. Polish these surfaces or replace parts according to condition.

A measuring tool is available for removal of rust and pitting from the carbon seal seat in the previous type water pump (Illustr. 22).

PACKING TYPE PUMP (6, 8 and 14 Series)

Check the fit of the impeller shaft in the bushing. The normal running clearance of the shaft in the bushing is 0.0015 to 0.0020 inch. If the bushing is 0.0015 to 0.0020 inch, more is excessive, replace the bushing with a new one.

Remove the lubricator fittings and clean the oil-filled lubricator passages thoroughly. Insert the lubricator fittings. Check all parts thoroughly in kerosene solution, and dry with compressed air if available. Check the bearings.

PACKED TYPE PUMP (28 Series)

Check the bearings for roughness and wear. Replace if necessary. Inspect the pump shaft and seal. Check the bearing of shaft and rubber from the shaft. If the seal is pitted, replace it. Inspect where the rubber ring was the carbon seal.

19. REASSEMBLY

PACKING TYPE PUMPS, 6 and 14 Series

- (1) If the shaft has been removed, press it into the body from a press (Illustr. 23) - the body from the cover side.
- (2) Install the pump shaft bearing.

(Continued on next page)



Illustr. 23 - Reassembling Carbon Seal into Packing Type Water Pump



Illustr. 24 - Exploded View of Reassembling Tool

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Table of Contents It Shop Manual For Ihc 130

1. Understanding the eBook It Shop Manual For Ihc 130
 - The Rise of Digital Reading It Shop Manual For Ihc 130
 - Advantages of eBooks Over Traditional Books
2. Identifying It Shop Manual For Ihc 130
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an It Shop Manual For Ihc 130
 - User-Friendly Interface
4. Exploring eBook Recommendations from It Shop Manual For Ihc 130
 - Personalized Recommendations
 - It Shop Manual For Ihc 130 User Reviews and Ratings
 - It Shop Manual For Ihc 130 and Bestseller Lists
5. Accessing It Shop Manual For Ihc 130 Free and Paid eBooks
 - It Shop Manual For Ihc 130 Public Domain eBooks
 - It Shop Manual For Ihc 130 eBook Subscription Services
 - It Shop Manual For Ihc 130 Budget-Friendly Options

6. Navigating It Shop Manual For Ihc 130 eBook Formats
 - ePub, PDF, MOBI, and More
 - It Shop Manual For Ihc 130 Compatibility with Devices
 - It Shop Manual For Ihc 130 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of It Shop Manual For Ihc 130
 - Highlighting and Note-Taking It Shop Manual For Ihc 130
 - Interactive Elements It Shop Manual For Ihc 130
8. Staying Engaged with It Shop Manual For Ihc 130
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers It Shop Manual For Ihc 130
9. Balancing eBooks and Physical Books It Shop Manual For Ihc 130
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection It Shop Manual For Ihc 130
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine It Shop Manual For Ihc 130
 - Setting Reading Goals It Shop Manual For Ihc 130
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of It Shop Manual For Ihc 130
 - Fact-Checking eBook Content of It Shop Manual For Ihc 130
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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