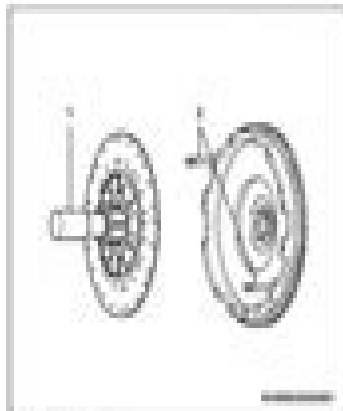




- Legend**
1. Pilot Aligner
  2. Guide Stud Bolt

6. Install the intermediate plate assembly.
7. Install the clutch disc (rear).
  - a. Apply grease to the spline ( Lubriplate® 240-432 2 or equivalent).

**NOTE:**

Pay attention to reassemble the stamp mark of the clutch disc "CLASH 60x140X" or "PRESSURE-PLATE-60X".

8. Install the clutch cover assembly.
  - a. Align the intermediate plate assembly and clutch cover assembly setting mark applied at disassembly.
  - b. Tighten the 4 intermediate plate bolts (M6) to the specified torque.

Torque: 27 Nm(2.0 kg-m)(20 ft-lb)

**NOTE:**

Tighten the bolt in diagonal line order, keeping balance. Tighten to prescribed torque and after about one minute, re-tighten by same prescribed torque.

9. Install the clutch assembly.
  - a. Tighten the 10 clutch assembly bolts.
  - b. Remove the 2 guide stud bolts, and tighten the 2 clutch assembly bolts (M10).

Torque: 48 Nm(4.0 kg-m)(35 ft-lb)

**NOTE:**

Tighten the bolt in diagonal line order, keeping balance.

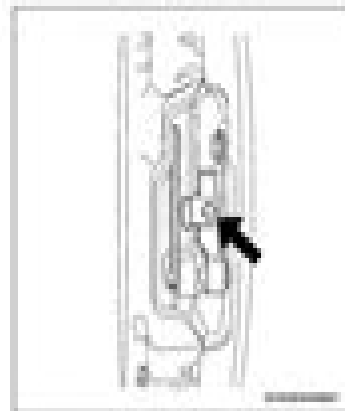
1. Remove the pilot aligner.
2. Move the thrust plate to contact the spring plate.

- a. Tighten the bolts.
 

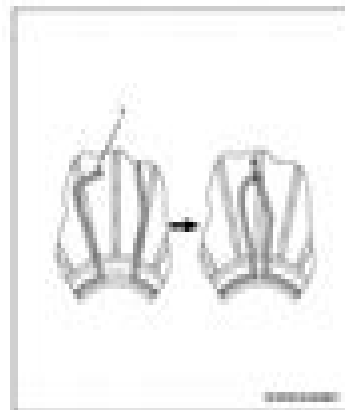
Torque: 27 Nm(2.0 kg-m)(20 ft-lb)

**NOTE:**

There is not any clearance between the thrust plate and stop, and does not produce.



1. Engage the thrust ring hook.
2. Install the transmission assembly.
3. Pull the lower end of the clutch shaft lever to engage the diaphragm spring and the release bearing assembly.



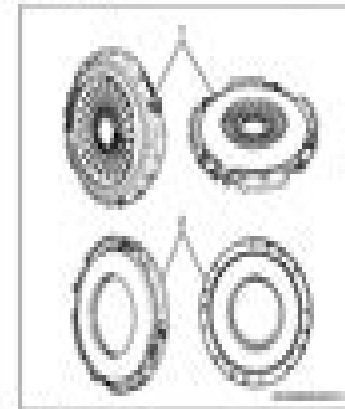
- Legend**
1. Load Ring Hook

**Inspection and Repair**

Make the necessary repairs or parts replacement if wear, damage or any other abnormal conditions are found through inspection.

**Clutch Cover Assembly and Intermediate Plate Assembly**

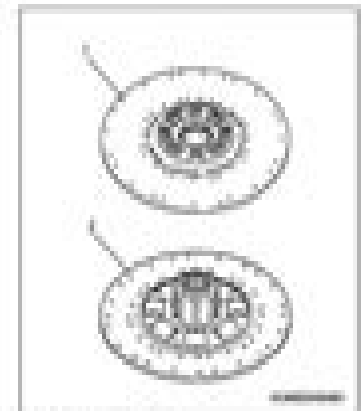
- Visually inspect the pressure plate and the intermediate plate friction surface for excessive wear and heat cracks. If excessive wear or deep heat cracks are present, the pressure plate and the intermediate plate must be replaced.



- Legend**
1. Clutch Cover Assembly
  2. Intermediate Plate Assembly

**Clutch Disc (Front and Rear)**

- Visually inspect the tension spring for excessive stretching and weakening. If any of these conditions are discovered, the clutch disc assembly must be replaced.
- Visually inspect the facing surfaces for cracking and excessive warbling. Visually inspect the facing surfaces for the presence of oil or grease. If any of these conditions are discovered, the facing must be cleaned or the clutch disc assembly replaced.
- Check that the clutch disc moves smoothly in the transmission housing shaft spline. Wear ridges on the top gear shaft spline may be removed with an oil stone.



- Legend**
1. Clutch Disc (Rear)
  2. Clutch Disc (Front)

# Isuzu Pick Up Clutch Repair Manual

**Albert A Gayle**



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