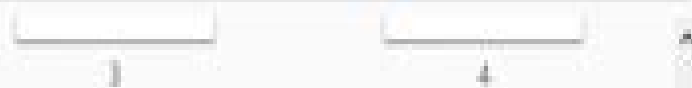




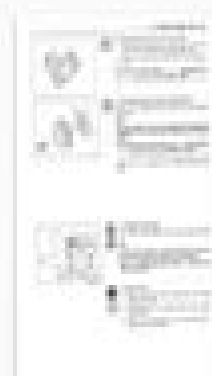
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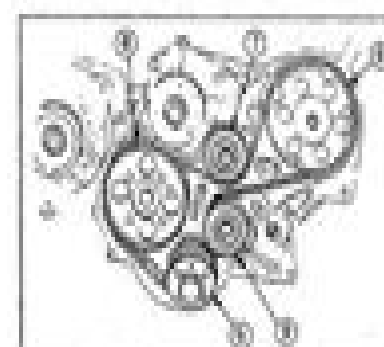
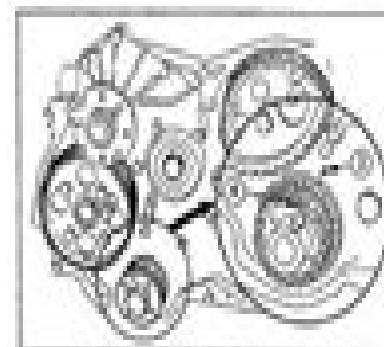
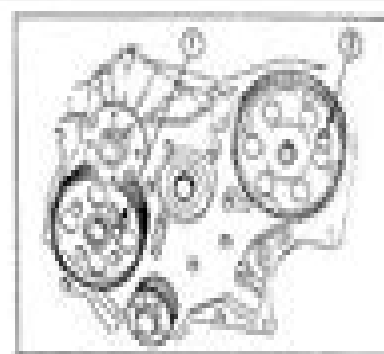
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5



6



- ▲ Timing Belt (For Belt Drive)
- ▲ Timing Belt Tensioner (For Belt Drive)
- ▲ Timing Belt Tension Adjusting Law

1) Check that the stopper bolts are to the camshaft timing pulley (1) pump timing pulley (2).

2) Check that the timing pulley has the crankshaft timing pulley mark (1). The No. 1 cylinder should be at piston stroke. Rotate the crankshaft damper to align the marks.

3) Install the timing belt to the crank (1), the camshaft timing pulley (2), and the injection timing pulley (3). Follow the numerical order.

4) Install the timing belt tensioner (4) by housing.

5) Temporarily tighten the tensioner (5). The tensioner should move freely.

Note:

The timing belt is easily damaged. Be

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