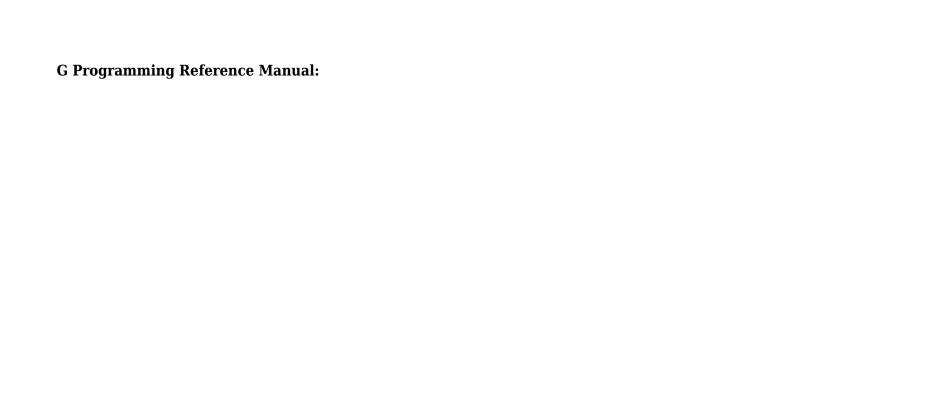
Table 2 (a) G code list

G code	Group	Function		
G00		Posicionamiento (rápido)	esicionamiento (rapido)	
G01	0.1	Interpolación lineal (avance de corte)		
G02		Interpolación circular CW o interpolación helicoidal CW		
G03		Interpolación circular CCW o helicoidal CCW		
G04		Owell (Habitar)		
G04.1		Código G que evita el almacenamiento en búter		
G05.1	00	Control de vista previa avanzado de lA/control de contorno de lA/Nano suavizado		
G05.4		HRV3 encendido / apagado		
G07.1 (G107)		interpolación citindrica		
G08		Control de vista previa avanzado Al / Control de contorno Al (comando compatible con control de vista previa avanzado)		
G09		Parada exacta		
G10		Entrada de datos programable		
G10.6		Herramienta de retracción y recuperación		
G11		Cancelación del modo de entrada de datos programable		
G15		Comando de coordenadas polares cancelar		
G16	17	Comando de coordenadas polares		
G17	02	Selección del plano XpYp	The same of the sa	
G18		Selección de plano ZpXp	Xp: eje X o su eje paralelo Yp: eje Y o su eje paralelo Zp: eje Z o su eje paralelo	
G19		Selección de plano YpZp		
G20 (G70)		Entrada en pulgadas		
G21 (G71)	06	Entrada en mm		
G22		Función de comprobación de camera almacenada activada		
G23	0-4			
		Función de comprobación de carrera almacenada desactivada Detección de fluctuación de velocidad del husillo desactivada		
G25	19	Detección de fluctuación de velocidad del husillo activada		
G26 G27		Comprobación de retorno a la posición de referencia		
		Retorno automático a la posición de referencia		
G28				
G28.2		Comprobación en posición inhabilitar el retorno a la posición de referencia		
G29	00	Movimiento desde la posición de referencia		
G:30		Retorno a la posición de referencia 2, 3 y 4		
G30.2		La comprobación en posición desactiva el retorno a la posición de referencia 2, 3 o		
G31		Saltar Función		
G31.8		EGB-axis skip		
Gaa	01	Threading (enhebrar)		
G37		Automatic tool length measurement		
G38	00	Tool radius/tool nose radius compensation : preserve vector		
G39		Tool radius/tool nose radius compensation : corner circular interpolation		
G-40	07	Tool radius/tool nose radius compensation ; cancel		
G41		Tool radius/tool nose radius compensation : left		
G42		Tool radius/tool nose radius compensation : right		
G40.1		Normal direction control cancel mode		
G41.1	18	Normal direction control on : left		
G42.1		Normal direction control on : right		
G43	08	Tool length compensation +		
CSAL4		Tool length compensation -		
G43.7		Tool offset		
G45	00	Tool offset : increase		
G46		Tool offset: decrease		
GH7		Tool offset : double increase		
G-4-8		Tool offset : double decrease		
G49 (G49.1)	08	Tool length compensation cancel		

G Programming Reference Manual

R Sandford



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