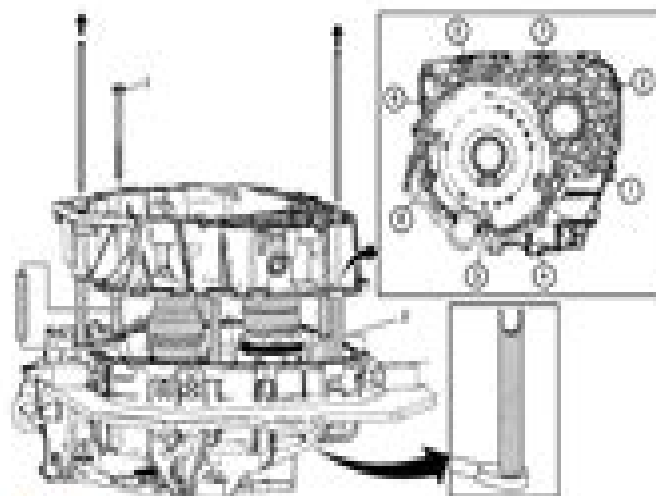




Tighten Sequence

Callout	Component Name
	Spacer Bolt 7/8 x 1.27 (Qty: 8)
	Caution: Refer to Fastener Caution in the Preface section.
	Procedure
	1. Install the remaining spacers evenly at every other bolt hole. 2. Remove the DT-47600-2 which is part of DT-47600 selection page 42, guide pins and install spacer bolts in all bolt holes at spacer locations. 3. Tighten the bolts in sequence to: - Tighten 30 ft·m (22 ft·l)
	Special Tools
	DT-47600 Thrust Washer Selection Page 42
	For equivalent regional tools, refer to Special Tools .
	Front Differential Carrier Assembly
	Caution: If the bearings are not properly seated into the bearing cups, the washer selection will be inaccurate and the bearing pre-load will be set too low. Low bearing pre-load will cause premature failure of the front differential drive pinion gear.

Rotate the differential assembly 10 revolutions to allow the bearings to seat into the cups.

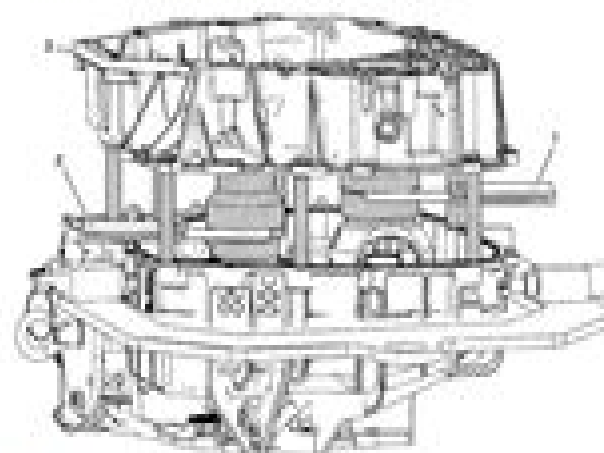
Tip:
Differential rotating tool DT-47762 differential rotating tool can be used to rotate the differential from the case side.

Special Tools

DT-47762 Differential Rotating Tool

For equivalent regional tools, refer to [Special Tools](#).

Differential Thrust Washer Selection



Differential Thrust Washer Selection

Callout	Component Name
	Caution: Improper thrust washer selection can cause insufficient taper bearing pre-load which will cause premature failure of the front differential drive pinion gear.
	Front Differential Bearing Washer
	Tip: Place DT-47600-2 in the gap in DT-47600-2 which are both part of DT-47600 selection page 42, to determine the proper thrust washer. Choose the correct

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Patrick Vollmar



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