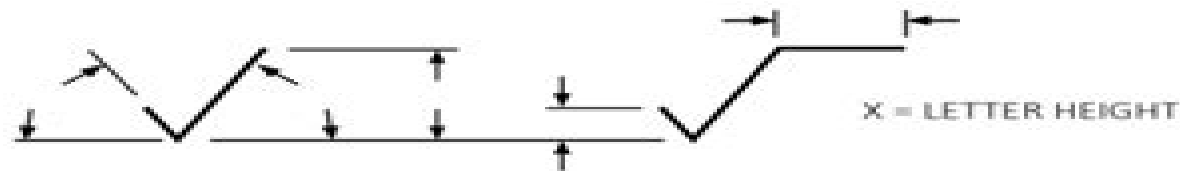


ISO SURFACE FINISH SYMBOLS AND CALLOUTS



REMOVAL OF MATERIAL

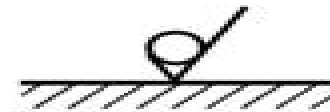
SURFACE MAY BE PRODUCED BY ANY METHOD



MATERIAL REMOVAL REQUIRED



MATERIAL REMOVAL PROHIBITED



MAXIMUM WAVINESS HEIGHT

ROUGHNESS AVERAGE VALUES

MACHINING ALLOWANCE



MAXIMUM WAVINESS SPACING

ROUGHNESS SAMPLING LENGTH

LAY SYMBOL

EXAMPLE



BASIC SURFACE TEXTURE SYMBOL



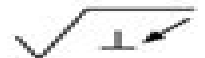
MAXIMUM WAVINESS SPACING RATING (C). SPECIFY IN INCHES OR MILLIMETERS, HORIZONTAL BAR ADDED TO BASIC SYMBOL



ROUGHNESS AVERAGE VALUES (A). SPECIFY IN MICROINCHES, MICROMETERS, OR ROUGHNESS GRADE NUMBERS



LAY SYMBOL (E)



MAXIMUM AND MINIMUM ROUGHNESS AVERAGE VALUES (A). SPECIFY IN MICROINCHES, MICROMETERS, OR ROUGHNESS GRADE NUMBERS.



ROUGHNESS SAMPLING LENGTH OR CUTOFF RATING (D). WHEN NO VALUE IS SHOWN USE .03 INCH (0.8 MILLIMETERS).



MAXIMUM WAVINESS HEIGHT RATING (B) SPECIFY IN INCHES OR MILLIMETERS. HORIZONTAL BAR ADDED TO BASIC SYMBOL.



MACHINING ALLOWANCE (F). SPECIFY IN INCHES OR MILLIMETERS.



NOTE: WAVINESS IS NOT USED IN ISO STANDARDS.

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**Ir. Muttaqin Rahmat Pangaribawa,
S.T., M.Eng.**

A red circular graphic element, resembling a stylized sun or a lens flare, is positioned to the right of the author's name. It has a bright red center that fades into a lighter red and then into the white background of the slide.

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