# MECHANICAL MEASUREMENTS & METROLOGY LAB VIVA QUESTIONS

- 1. What is measurement?
- 2. Define metrology.
- 3. What is least count?
- 4. What is one Main Scale Division?
- 5. What is one Vernier Scale Division?
- 6. How will you find the least count of Floating Carriage micrometer?
- 7. What is calibration?
- 8. What are the standards used in calibration of micrometer & Load cell?
- 9. What is linear measurement?
- Explain the principle of Load cell.
- 11. What is strain gauge?
- Explain the principle of Wheatstone bridge.
- 13. What is pressure transducer?
- 14. What is the difference between slip gauge and pitch gauge?
- 15. What is the difference between Vernier caliper & Gear tooth vernier caliper?
- 16. What is module?
- 17. How will you find the module to measure the thickness of the gear tooth?
- 18. What is the difference between gear and screw thread?
- 19. Explain how you measure minor and effective diameter.
- 20. What is the difference between three wire method & two wire methods?
- 21. What is pitch in micrometer?
- Write the formulae used to find major, minor & effective dia. in floating carriage micrometer.
- 23. How you find the wire size to find effective diameter?
- 24. Explain the principle of optical flat?
- 25. Optical flat is made up of which material?
- 26. Which is instrument used to find the effective diameter very accurately?
- 27. Name the instrument used to find the screw thread parameters.
- 28. What is error?
- 29. Mention the two important requirements of measurements.

## **Measurement Lab Viva**

## **Rachel Sandford**

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