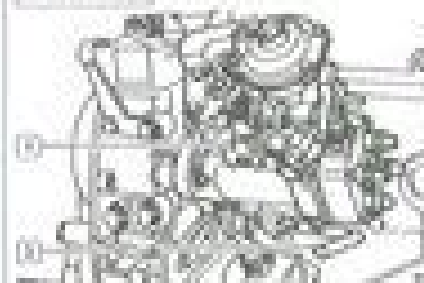


FIGURE 11



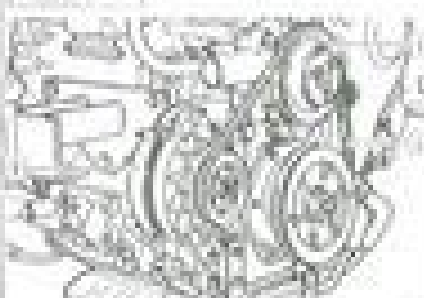
Undo connections (1, 4 and 7) and remove fan delivery and intake pipes. Disconnect belts (7); remove brackets (6) and remove alternator. Remove nuts (3) and remove water pump (2).

FIGURE 12



Remove injection pump (1) using Torx T80/T94 (2) to undo bottom connection.

FIGURE 13



Disconnect alternator (2), remove drive belt (3) and water pump drive pulley (1).

FIGURE 14



Remove engine bracket (1) from rotating by inserting Torx T80/T94 (2) to undo nut for bracket mounting along back.

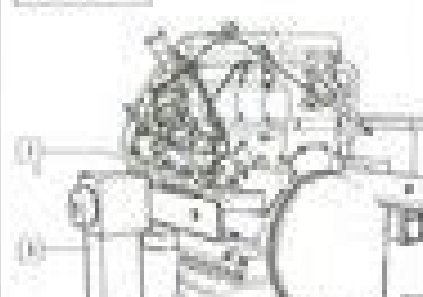
FIGURE 15



Undo screws (1) and remove rotating belt of mechanical pulley (2) and remove the belt.

## DISMANTLING THE ENGINE

FIGURE 16



Removal of bracket. In brackets T80/T94 (1) to engine and to the water to engine stand T80/T94 (2).

FIGURE 17



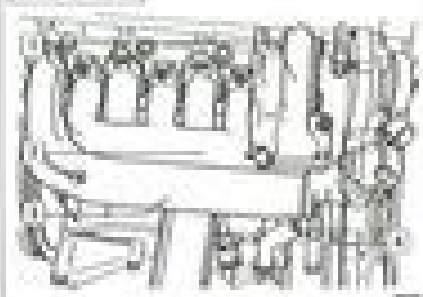
Remove plug (1) and drain oil from pump. Disconnect (2) (2) (2).

FIGURE 18



Disconnect exhaust pipe (2) from turbocharger (1) and remove top bracket (1).

FIGURE 19



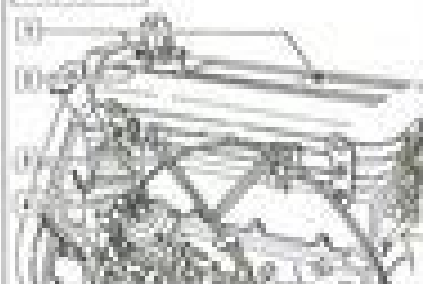
Disconnect air intake (1) from inlet manifold (2). Disconnect turbocharger (1) together with oil inlet and water pipes from exhaust manifold (2).

FIGURE 20



Remove connection (1) using LHM control oil pipe from inlet manifold. Disconnect water pipe (2) and oil (2) and exhaust (2) manifold.

FIGURE 21



Undo connection (1) and disconnect LHM control oil pipe (2). Remove cap (2) remove nuts (1) and lift oil pump and pipe.

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Engine

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**Marco Cascella**



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