TIME: 3 HRS.

PAPER-I TURNER (THEORY) SEMESTER - III



Note: - Attempt all the questions.

All questions carry equal marks.

This paper carries negative marking, 25% marks will be deducted for each wrong

	BRSWCF.	
lh o-o-s	e the correct answer.	
	Marks: 3	M#1.3
	The main function of tuyers in a forging	क्षांत्रिय क्षां जे दासर का सुरक्ष कार्य है
- 5	bearth is	A SHITTER WATER
- 6		B अंगे ईंटर पर पीर्थ हमा भेजना
- 5		G प्राथमिक प्राथमिक की स्थापना करका
.5		D सामसाथ की विकासी करता
- 2		2 // // // // // // // // // // // // //
	Anvit used in a forge shop is mainly to carry	परित्रं प्रतिष में सुनवित्रंत मुख्य आप भी प्रमाने स्थीत क्षीता है
	put	A we die at whi and
- 4	k Songing the work piece	
- 6	bonding, drawing, upsetting and holding	B और को गाँवने हा करने जम लेटिन करने और पणवाने
	Stack.	G प्रत्यो को शंका करने
- 40		D (Streffer would
0		
- 63		3 9813
	Hosting temperature for high corbon steel in	वांत्रित बार्ज में उच्च बार्जन स्टील के लिए हैं।हेंस
	a forging operation should be	तापभाव बीचा पाविष्
76	1000°c	
6		A 1000°c
		B 1200°c
0		C 1100°c
		D SSONE
40		4 98:3
	The tiest fuel for a forge is	with it they were there it
- 4		A rec
- 0		El verywher
- (C		C are more in our after who
.0		D with
10.50	When the steel is heated in a forge its colour	S orwing
ABC	bright cherry red	वर्षेत्र के काम जाता है। जब महील 1000% नाममान कर है जब केन कमा स्टेक्ट A पीरियन कामा सर्वेद B बामबीमा मेरी जाता C लाग
D		D sw you
- 6	Marks : 3	
	In forging operations: of mild steel when heated to 700°c. Which of the following operation is suitable.	क अंदि : 3 भागित आपरेशन से अब स्टाइन्ट स्टीत 700% से तर्ज बोजा से तब दश्कों से बोज का आपरेशन उपयुक्त है।
260	foreing C folshion	A witter C Paththw
- 10	forging C finishing bending D punching	B dita D offer
. 7	Which of the following forge tools are Specifically used for bending round stee rods?	7 seed if whe are what got upperer what after one all wheat is there weller allow it?
- A	vice/arvili edige	
103	bending block	A supplyafter year
100	fork tonis	B 45gr work
- 0		C 100 DK
- 8	Marks: 3	
	Which of the following forging tool is used for necking shouldering & grooving operations?	8 god d alv or utilize per tilare absolve alv give apolice à fire union alon è?
- 4		A differ some B years & siz
- 61		C shares
8	bolater	G dinner D sodiu
		9 191-3
23	Marks : 3	कोचे साथ से अधिकार असीय होने बात होतिहेक हिसाइस
	The most commonly used holding device in	and the account Secon and allies beautiful
	a forge shop is	
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