

- 1 Air outlet
- Air filter
- 3 Drive motor

- Oil cooler
- 6 Oil cooler vent plug.
- Air cooler

Fig. 1.4 GA22 Pack

- The control pressure present in the chambers of loading plunger (22) and unloading valve (4) is vented to atmosphere via solenoid valve (Y1).
- Loading plunger (22) moves upwards and causes inlet valve (6) to close the air inlet opening.
- Unloading valve (4) is opened by receiver pressure. The pressure from air receiver (15) is released towards unloader (3).

Air output is stopped (0 %), the compressor runs unloaded.

1.2.2 Loading (Fig. 1.7)

When the net pressure decreases to the loading pressure, solenoid valve (Y1) is energized. The plunger of solenoid valve (Y1) moves upwards against spring force:

- Control pressure is fed from air receiver (15) via solenoid valve (Y1) to loading plunger (22) and unloading valve (4).
- Unloading valve (4) closes the air blow-off opening. Loading plunger (22) moves downwards and causes inlet valve (6) to open fully.

Air output is resumed (100 %), the compressor runs loaded.

Ga11 Atlas Copco Manual

M Walker



Unveiling the Magic of Words: A Overview of "Ga11 Atlas Copco Manual"

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