

1.3 Clutch pedal assembly

cover and allowing the fluid to flow and spill so that air bubbles can be seen in the expelled fluid.

(5) This method has the advantage that the large reservoir of fluid provides an additional safeguard against air being drawn into the system during bleeding.

All methods

(6) When bleeding is complete, and correct pedal feel is restored tighten the bleed screw securely and wash off any spill fluid. Refill the main tank to the correct level.

(7) Check the hydraulic fluid level in the master cylinder reservoir, and top up if necessary (see **Wash checks**).

(8) Disconnect any hydraulic fluid that has been shed from the system. It will not be fit for re-use.

(9) Check the operation of the clutch pedal. If the clutch is still not operating correctly, air must still be present in the system, and further bleeding is required. Refer to bleed subsequently after a complete repetition of the bleeding procedure may be due to some master cylinder/master cylinder rods.



1.4 Clutch master cylinder

1 Clutch pedal - removal and refitting

Removal

1 Adjust the driver's seat fully to the rear and adjust the steering column to its highest position.

2 Disconnect the battery negative lead and position it away from the engine. **Note:** Before disconnecting the battery cable to disconnecting the battery at the engine access at the rear of the engine.

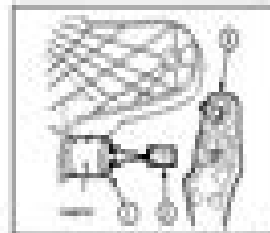
3 Remove the driver's side lower body trim panel with reference to Chapter 11 Section 21.

4 Where fitted, remove the mounting clips and remove the insulation padding from around the clutch pedal mounting bracket.

5 Undo the retaining nut and remove the pedal push-rod, move the pedal downwards and withdraw the rear centre spring from under the top of the mounting bracket **(see Illustration)**. Note the clutch pedal set up



1.4 Hydraulic hose to master cylinder - removed



1.5 Master cylinder pushed to pedal mounting rib

- 1 Master cylinder pushed
- 2 Steering rib
- 3 Clutch pedal

be attached to the master cylinder operating rod.

6 Working at each side of the clutch pedal, release the retaining ribs to disengage the master cylinder push-rod from the pedal **(see Illustration)**. The pedal can now be removed from the mounting bracket.

7 If required undo the three mounting nuts and remove the mounting bracket from the subframe. **Caution:** The self-locking nuts, on new ones will be required for refitting.

Refitting

8 Refitting is a reversal of removal having in mind the following points:
a) Check the position allowing the drop into the pedal until it is in its correct position.

b) Tighten all bolts to the specified torque where given.

c) On completion, check the pedal travel, free flow, and top up if necessary.

1 Master cylinder - removal, overhaul and refitting

Note: Refer to the entry at the beginning of Section 1.

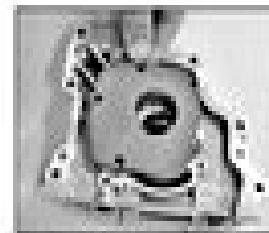
Removal

1 The clutch master cylinder is located inside the car on the clutch and brake pedal mounting/bracket **(see Illustration)**. Hydraulic fluid for this unit is supplied from the brake master cylinder reservoir.

2 On LHD models, it will be necessary to remove the air cleaner assembly then undo the mounting wing screws on the left hand side of the engine compartment, and position it to the side.

3 Before proceeding, place cloth rags on the carpet inside the car to prevent damage from spilled hydraulic fluid.

4 Working in the engine compartment, clamp the hydraulic fluid hose leading from the master fluid reservoir to the clutch master cylinder **(see Illustration)**, using a brace from clamp.



1.6 Lifting off the top of pump master cover



1.6 Lifting the top of pump cover with the specified ribs (previously facing the top of pump cover)



1.6 Lifting the clutch pedal off the pump cover

Inspection

5 No spare parts are available for the oil pump, and it must or finally the complete pump must be replaced.

6 To inspect the oil pump, remove the securing screws, and lift off the oil pump master cover **(see Illustration)**.

7 Note that the rotor is with the pointed ribs on the edges of the rotor facing the oil pump cover **(see Illustration)**.

8 Lift out the rotor, and inspect them for wear and damage. If there are any signs of wear or damage, the complete oil pump assembly must be replaced.

9 Lubricate the contact faces of the rotor with clean engine oil, then refit the rotor to the pump, ensuring that the contact ribs on the edges of the rotor face the pump cover.

10 Tighten the pump cover, and tighten the screws securely.

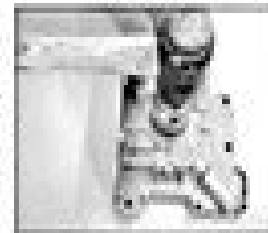
11 Using a flat-headed screwdriver, press the master cover of over the top of pump, and insert it **(see Illustration)**.

12 Thoroughly clean the oil seal and the oil pump.

13 Press or drive a new oil seal into position in the oil pump, using a wooden or fibre of suitable diameter **(see Illustration)**. Ensure that the seal seats properly in the oil pump flange that the rotor or take from only on the rear side ring or the seal will take care not to damage the seal lips. Press or drive the seal into position until it is seated in the



1.6 Lifting rotor off the pump master cover (2) with the oil pump master cover (1)



1.6 Lifting a new oil pump into the oil pump using a screw



1.6 Lifting a new pump into the pump in the cylinder block

position in the housing. **Note:** Note that the master and of the seal is facing upwards.

Refitting

14 Commence refitting by inserting all bolts of oil pump and ensure that the timing faces of the cylinder block and oil pump.

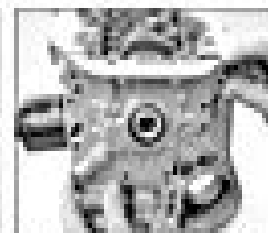
15 Wrap a length of tape around the end of the master to protect the oil seal face on the oil pump is set into position.

16 Fit a new oil pump gasket over the flange in the cylinder block **(see Illustration)**.

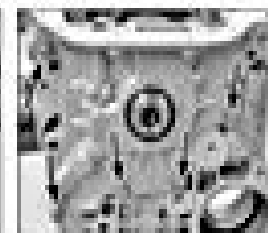
17 Turn the new oil pump into its place and of the oil seal into the edge of the seal seat with the flat screw on the oil pump master cover **(see Illustration)**.

18 Tighten all the four tops of the oil pump then turn on the end of the master.

19 Refill the oil pump with oil, using a new



1.6 Refitting the oil pump over the master. Note the tape used to protect the oil seal



1.6 Refitting the oil pump over the master. Note the tape used to protect the oil seal

1.6 Refitting the oil pump over the master. Note the tape used to protect the oil seal

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