

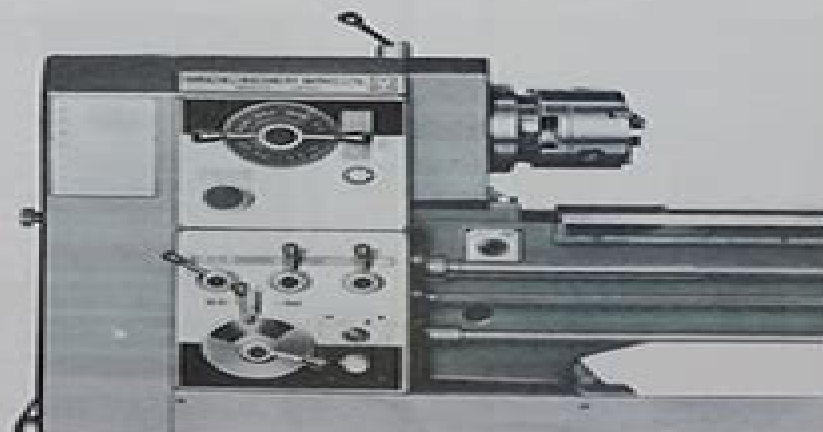
SELECTION OF SPINDLE SPEEDS

Select the appropriate speed for working from the range of spindle speeds. There are eight grades in the range of spindle speeds (29-1500rpm). The lever placed on the top of headstock is for a selection of higher speeds or lower speeds range. Spindle speeds dial shows eight grades, being divided into 39 and 118, 65 and 196, 300 and 900, 500 and 1500. Upon request, the following progressive range of spindle is available: 52-2000r.p.m. or 65-2500r.p.m.

In order to obtain the desired spindle speeds, place the lever at the proper position horizontally or vertically. Do not turn the selection lever while gears are running.

CHART OF PROGRESSIVE RANGE OF SPINDLE SPEEDS (r.p.m./min.)

Main motor								
A	39	65	118	196	300	500	900	1500
B	52	87	157	261	400	665	1200	2000



Mazak T32 Lathe Program Manual

Thanh Tran



Mazak T32 Lathe Program Manual:

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