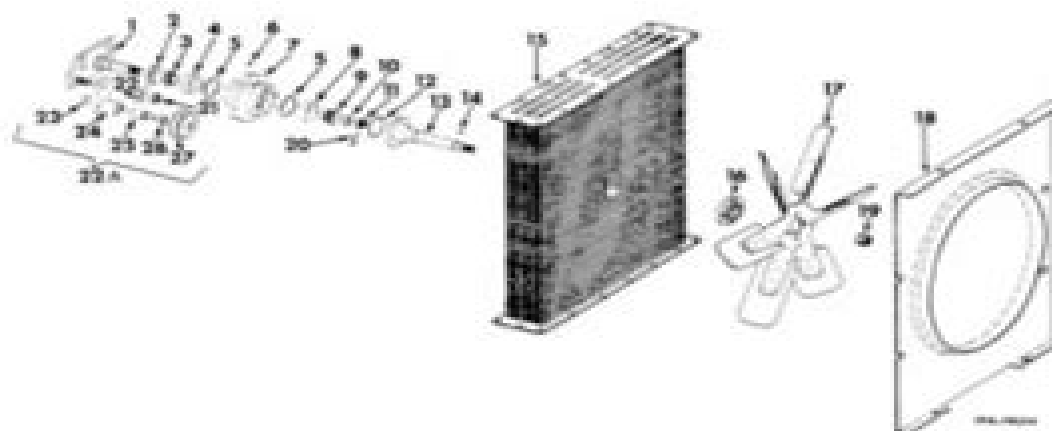




RADIATOR



Illustr. 3- Outboard Fan, Radiator, Pulley and Shaft Assembly.

1. Outboard fan spindle.
2. Oil seal.
3. Bearing cone, inner.
4. Bearing cup, inner.
5. Snap ring.
6. Pipe plug.
7. Fan pulley w/plug.
8. Bearing cup, outer.
9. Bearing cone, outer.
10. Washer.
11. Spindle nut.
12. "O" ring.
13. Fan shaft w/flange.
14. Fan hub key.

15. Radiator core.
16. Fan hub.
17. Blower fan.
18. Fan shroud.
19. Fan hub nut.
20. Cotter pin.
21. Nut.
22. Washer.
- 23A. Idler assembly.
23. Expansion plug.
24. Adjusting arm.
25. Bearing.
26. Bearing retainer.
27. Idler pulley.

4. DISASSEMBLY (Refer to Illustr. 2)

STANDARD RADIATOR

1. Remove the right and left fan bearing sheets (22 and 23), overflow pipe (24) and radiator grille (2).

2. Remove the upper tank (Illustr. 2) and at the same time remove the spacers (5 and 23).

Radiators, when so equipped, will have washers mounted between the spacers and the core. Unless replacement is necessary, the washers need not be disassembled.

3. Remove the core (1).

Continued on next page.

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International Harvester Company

A red circular graphic with a gradient, appearing as a stylized sun or a lens flare, positioned to the right of the International Harvester Company text.

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