

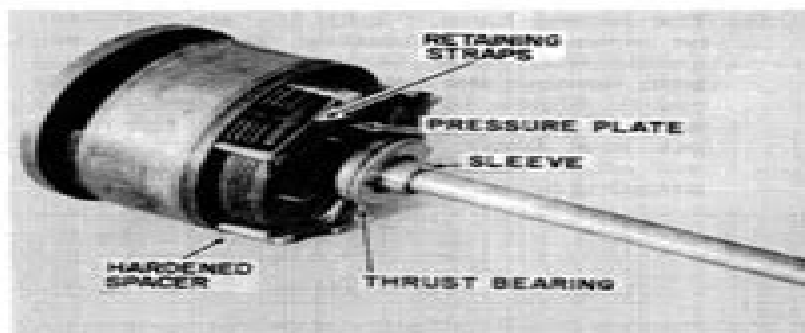


FIGURE 10

3. Remove the shim washers, if any, the phenolic spacer, the thrust bearing and the hardened spacer from the input shaft, Figure 10. Remove the pressure plate retaining straps and bolts and the pressure plate and bearing assembly clutch discs and clutch plates can all be removed. Note the location of the pressure plate return springs on the roll pins and the orientation of the pressure plate retaining straps.
4. The planet cover and carrier assembly can now be tapped apart and the output gear and carrier bearing assembly can be removed from the gear box cover and the planet carrier cover, Figure 12.
5. Inspect the carrier pins, input sprocket, the teeth and the bearing sleeves in the planet gears for wear, Figures 12 and 13, and replace the carrier assembly or the bearings in the gears if they show wear. Note how the planet gears are installed on the pins. Two diagonally opposite gears have the shoulder toward the planet carrier and the other two have the shoulder away from the carrier.



FIGURE 11

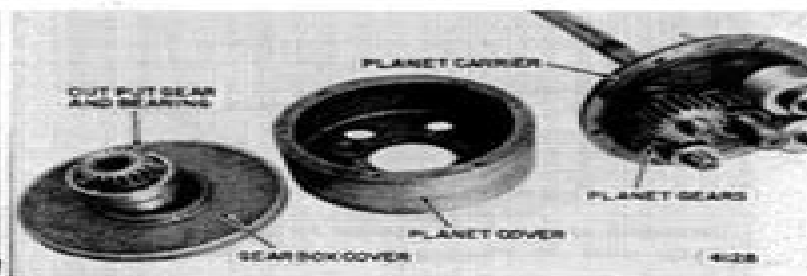


FIGURE 12



FIGURE 13

After making the necessary inspection and/or repair, reassemble the planet gears on the pins and install the cover.

ASSEMBLY

- 5A. Inspect the pressure plate and bearing assembly components, see Figure 15. If for part replacement, it should be necessary to disassemble these components, the following procedure should be followed: Remove the bearing assembly and then press out the bushing.

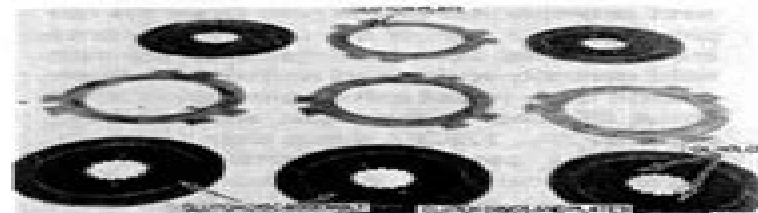


FIGURE 14

International Harvester Haybine Mower Conditioner Manual

J Dewey



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