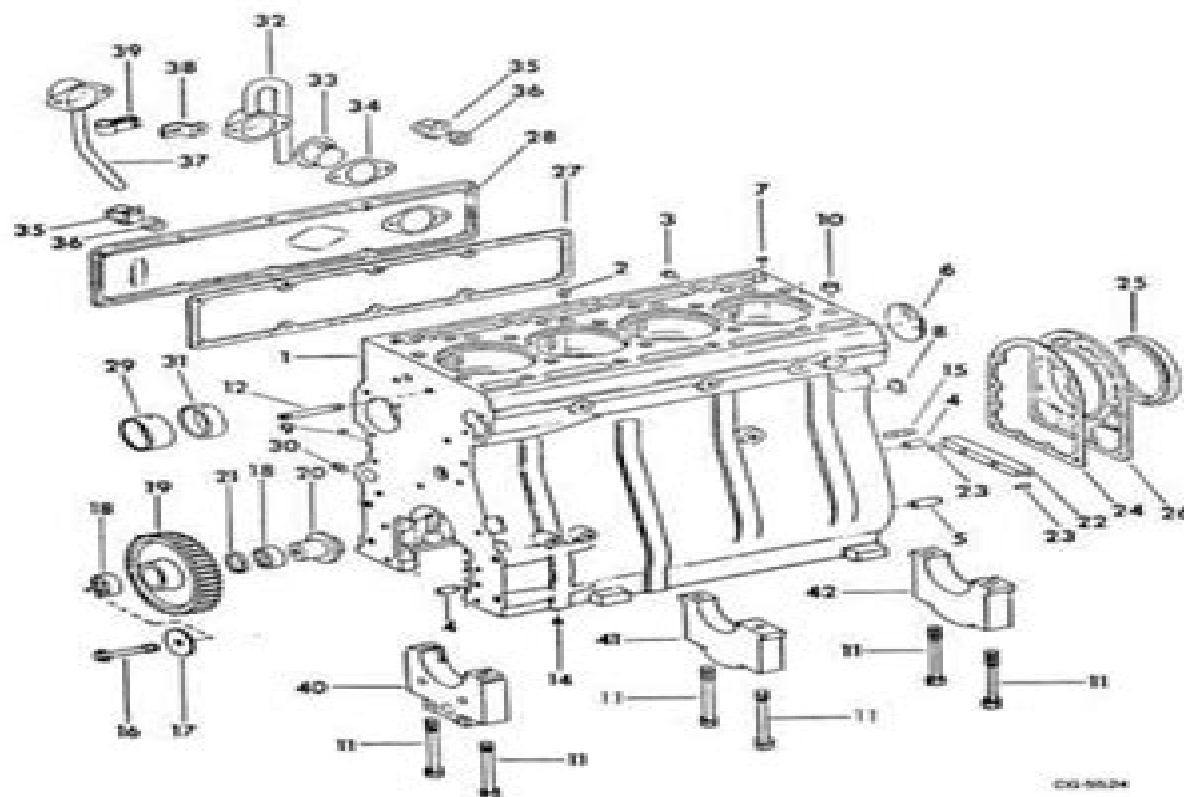


EPC-239-4

CRANKCASE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
-------------	----------------	-------------	-------------	----------------	-------------

CRANKCASE AND RELATED PARTS



CG-5624

- 1 3 22B 620 R91 CRANKCASE ASSY (with work for
3 132 154 R91 or 3 055 611 R94)
(Replaces 3 136 316 R21)
(Consists of -
- | | |
|----------|--------------|
| 1 PLUG | 100 883 |
| 4 PLUG | 3 144 520 R1 |
| 4 Pin | 141 242 |
| 2 Pin | 141 264 |
| 1 PLUG | 172 602 |
| 2 COVER | 933 537 R1 |
| 2 PLUG | 3 136 004 R1 |
| 10 SCREW | 3 138 885 R1 |
| 1 PLUG | 3 055 173 R1 |

20 990 R1

2 100 883

- | | |
|--------------|--------------|
| 1 STUD | 3 055 270 R1 |
| 1 BEARING | 3 055 008 R1 |
| 2 BEARING | 3 055 009 R2 |
| 1 BUSHING | 3 055 007 R1 |
| 1 CAP | |
| 1 CAP | |
| 2 CAP | |
| 1 CAP | |
| 1 CRANKCASE | |
| PLUG, hex-hd | |

PLUG, pipe

g - Not Furnished Separately.

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