

4. MAINTENANCE STANDARDS

Item			Standard	Service Limit
Engine	Idle speed		1,200 ± 100 rpm (in neutral)	
	Cylinder compression	BF75 BF100	10.0 kg/cm ² (142 lb/in ²) / 600 rpm 10.5 kg/cm ² (151 lb/in ²) / 600 rpm	
Carburetor	Main jet		±88	
	Pilot screw opening		2-1/4 turns (1-3/4 turns)	
Thermostat	Float height		10.0 mm (0.39 in)	
	Opens		60°–70°C (140°–158°F) (70°–80°C (158°–176°F))	
	Valve lift		3–4 mm (0.12–0.16 in)	
Spark plug	Gap		0.6–0.7 mm (0.024–0.028 in)	
Valve	Valve tappet clearance (IN/EX)		0.05–0.1 mm (0.002–0.004 in)	
	Valve stem O.D.	IN EX	5.5 mm (0.22 in) 5.5 mm (0.22 in)	5.08 mm (0.2 in) 4.75 mm (0.187 in)
	Valve guide I.D.		5.5 mm (0.22 in)	5.54 mm (0.218 in)
	Valve seat width		0.7 mm (0.03 in)	2.0 mm (0.079 in)
	Valve spring free length		28.9 mm (1.138 in)	27.4 mm (1.079 in)
Rocker arm	Rocker arm I.D.		13.0 mm (0.51 in)	13.06 mm (0.514 in)
	Rocker arm shaft O.D.		13.0 mm (0.51 in)	12.92 mm (0.509 in)
Cams	Cam height	IN BF75 BF100 EX BF75 BF100	26.5 mm (1.04 in) [23.0 mm (0.91 in)] 25.2 mm (0.99 in) [25.0 mm (0.98 in)] 23.2 mm (0.91 in) [23.0 mm (0.91 in)] 25.2 mm (0.99 in) [25.0 mm (0.98 in)]	26.25 mm (1.033 in) [22.75 mm (0.896 in)] 24.95 mm (0.982 in) [24.75 mm (0.974 in)] 22.95 mm (0.904 in) [22.75 mm (0.896 in)] 24.95 mm (0.982 in) [24.75 mm (0.974 in)]
	O.D. (at oil pump)		16.0 mm (0.63 in)	15.916 mm (0.627 in)
	Body I.D.		23.0 mm (0.91 in)	23.23 mm (0.915 in)
	Inner rotor-to-outer rotor clearance		0.15 mm (0.006 in)	0.20 mm (0.008 in)
Oil pump	Outer rotor-to-body clearance		0.15 mm (0.006 in)	0.26 mm (0.010 in)
Piston	O.D. (at skirt)		55.0 mm (2.2 in)	55.889 mm (2.2 in)
	Piston pin hole I.D.		14.0 mm (0.55 in)	14.046 mm (0.553 in)
	Piston pin O.D.		14.0 mm (0.55 in)	13.954 mm (0.549 in)
	Piston ring width	Top Second Oil	1.5 mm (0.06 in) 1.5 mm (0.06 in) 2.5 mm (0.10 in)	1.36 mm (0.054 in) 1.37 mm (0.054 in) 2.37 mm (0.093 in)
	Piston ring side clearance	Top Second Oil	0.025 mm (0.001 in) 0.025 mm (0.001 in) 0.015 mm (0.0006 in)	0.10 mm (0.004 in) 0.10 mm (0.004 in) 0.10 mm (0.004 in)
	Ring end gap	Top Second Oil	0.15 mm (0.006 in) 0.15 mm (0.006 in) 0.15 mm (0.006 in)	1.0 mm (0.039 in) 1.0 mm (0.039 in) 1.0 mm (0.039 in)
	Cylinder			
	Sleeve I.D.		56.0 mm (2.2 in)	56.165 mm (2.211 in)
	Piston-to-cylinder clearance		0.010–0.055 mm (0.0004–0.0022 in)	
	Connecting rod			
	Small end I.D.		14.0 mm (0.55 in)	14.070 mm (0.554 in)
	Big end radial clearance		0.04 mm (0.002 in)	0.083 mm (0.003 in)
	Big end axial clearance		0.6 mm (0.02 in)	1.3 mm (0.051 in)
	Crankshaft			
	Crankpin O.D.		28.0 mm (1.10 in)	27.952 mm (1.100 in)
Propeller shaft	O.D. (at bevel gear)		17.0 mm (0.67 in)	16.930 mm (0.667 in)
	Bevel gear I.D.		17.0 mm (0.67 in)	17.06 mm (0.672 in)

[] : Engine serial number range 1000004–1199999

Honda Mariner Service Manual

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