Forms O. O. O. and O

When multiple Form 1 through 4 units share a common bus, they are normally arranged horizontally with the inverters or amplifiers to the left of the converter and the capacitor bank unit to the right. If units are mounted in more than one row, be certain to maintain proper vertical clearance between rows for cooling airflow.

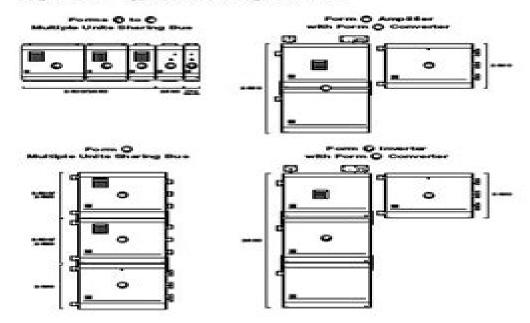
Form O

When multiple Form 5 units share a common bus, they are normally mounted in a column with the converter unit below the inverter or amplifier units.

Forms O and O

Form 6 and 7 units are multisection units comprised of two and three pole sections, respectively, stacked in a column. Bus and ground bars join the pole sections and dictate the vertical arrangement. The converter unit is usually located to the right of the column.

Figure 3-2—Typical Mounting Schemes



3.4.4 Cable Routing

Separate electrical conduits are required for incoming power, output to the motor, and control wiring.

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Karin Nielsen-Saines

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