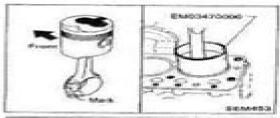
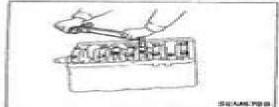
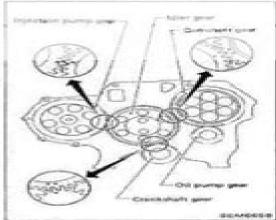
ENGINE OVERHAUL —Assembly









- 2. Install pistons with connecting rods.
- (1) Install them into corresponding cylinder using Tool.
- Be careful not to scratch cylinder wall with connecting rod.
- · Apply engine oil to cylinder wall, piston and bearing.
- The leaf type combustion chamber on piston head must be at right side of engine.
- (2) Install connecting rod bearing caps.

Measure connecting rod side clearance.
Connecting rod side clearance:
Standard

0,10 - 0.22 mm (0,0039 - 0,0007 m) Limit

0,22 mm (0,0087 in)

If beyond the limit, replace connecting rod and/or crankshaft.

GEAR TRAIN

- 1. Set No. 1 piston at its top dead center.
- 2. Align each gear exark and install gears.

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E Durkheim

Fuel Injection For Patrol Y60 Manual:

Unveiling the Power of Verbal Beauty: An Psychological Sojourn through Fuel Injection For Patrol Y60 Manual

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